

SR890 (B546)

## SR890 (B546)

### PARTS CATALOG

This catalog gives the numbers and names of parts on this machine.

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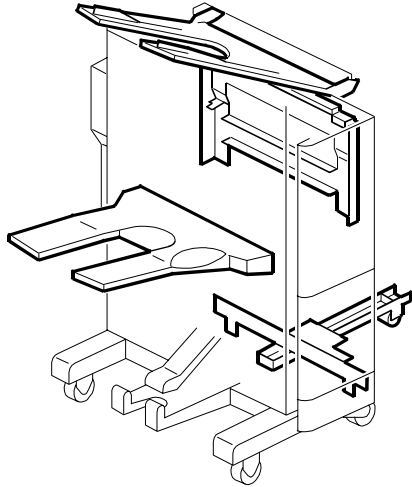
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January ,30 ' 2003

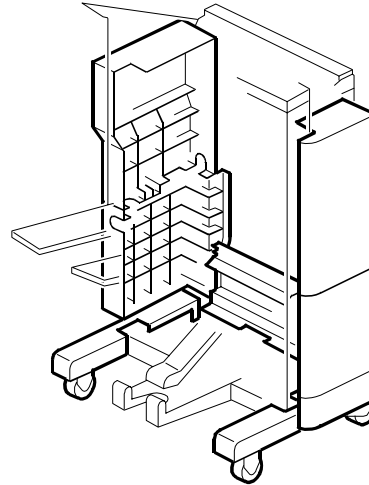
## LOCATIONS OF UNITS

1. EXTERIOR 1 (B546)



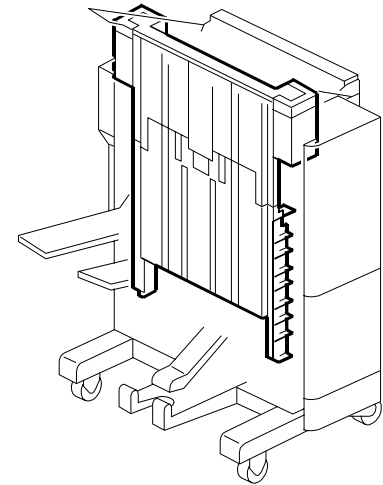
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2. EXTERIOR 2 (B546)



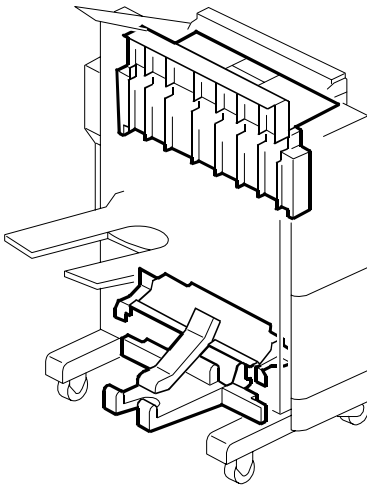
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3. EXTERIOR 3 (B546)



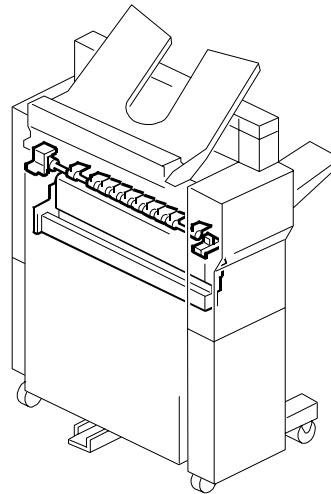
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4. EXTERIOR 4 (B546)



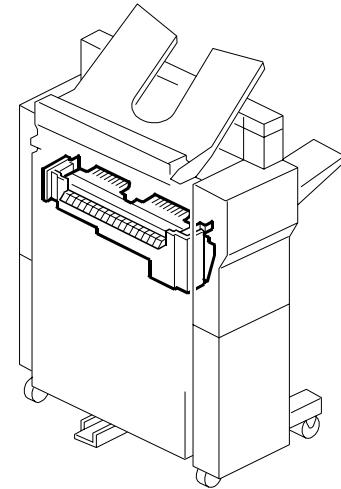
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5. ENTRANCE GUIDE SECTION 1 (B546)



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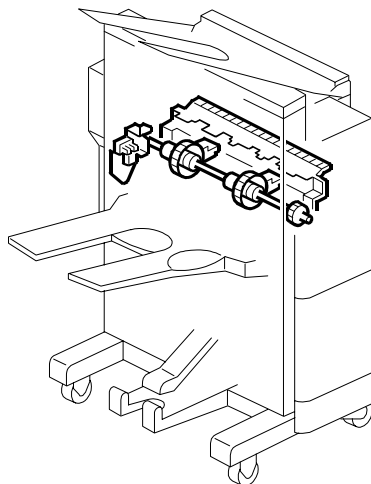
6. ENTRANCE GUIDE SECTION 2 (B546)



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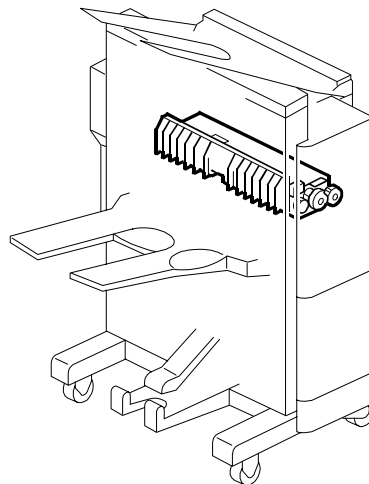
## LOCATIONS OF UNITS

7. STAPLE TRAY GUIDE UNIT (B546)



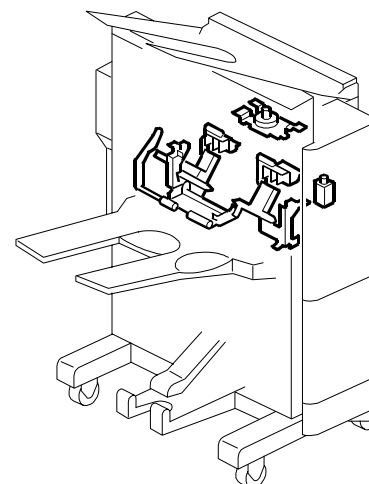
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8. UPPER EXIT UNIT (B546)



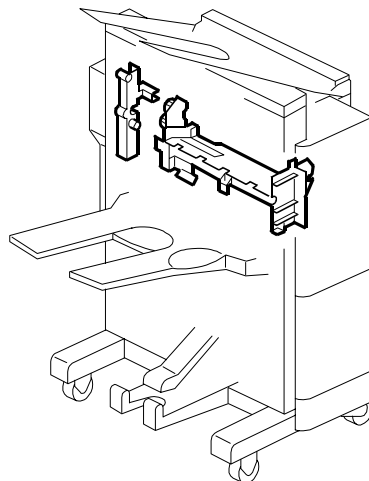
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9. JOGGER SECTION (B546)



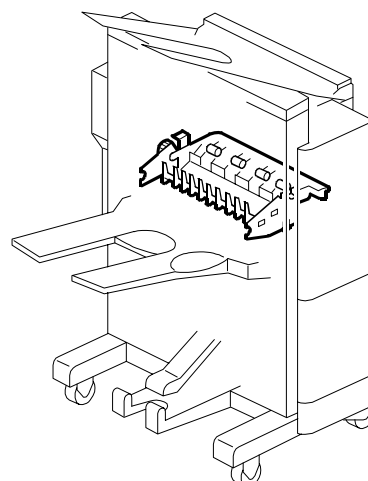
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10. LOWER EXIT UNIT (B546)



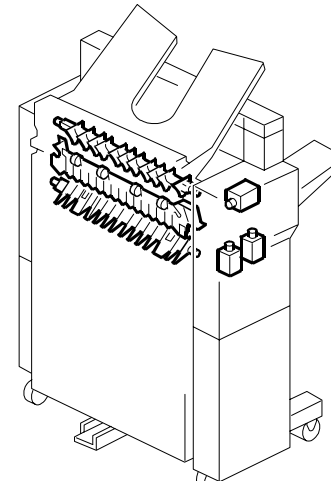
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11. TRANSPORT SECTION 1 (B546)



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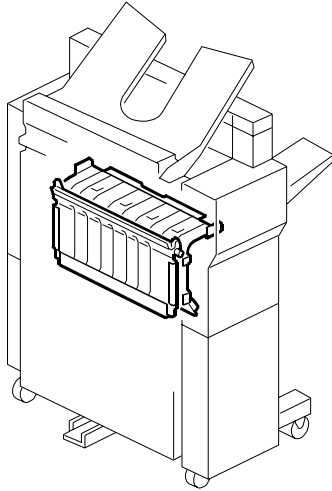
12. TRANSPORT SECTION 2 (B546)



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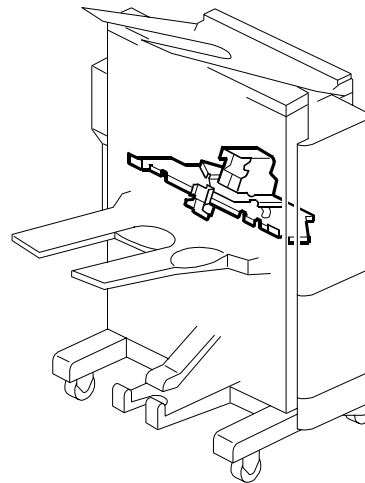
## LOCATIONS OF UNITS

13. TRANSPORT SECTION 3 (B546)



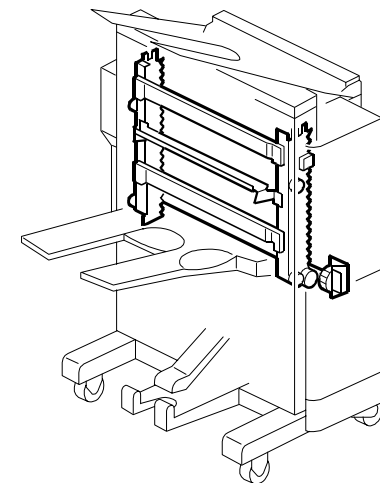
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14. FINISHER STAPL UNIT (B546)



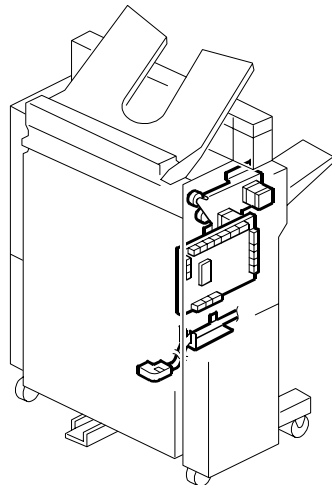
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15. TRAY DRIVE SECTION (B546)



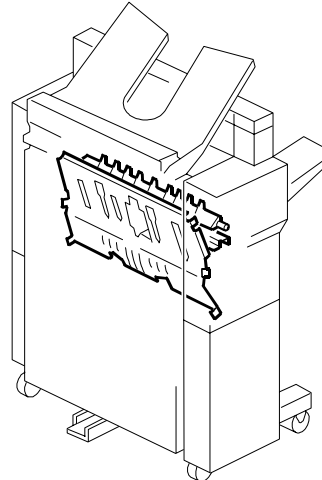
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16. FINISHER DRIVE SECTION (B546)



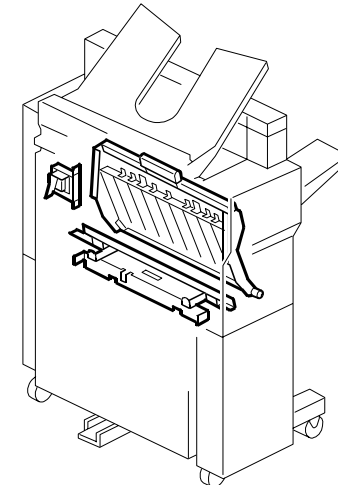
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17. BOOKLET TRANSPORT SECTION 1



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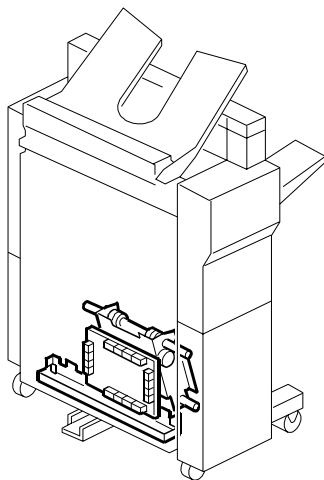
18. BOOKLET TRANSPORT SECTION 2



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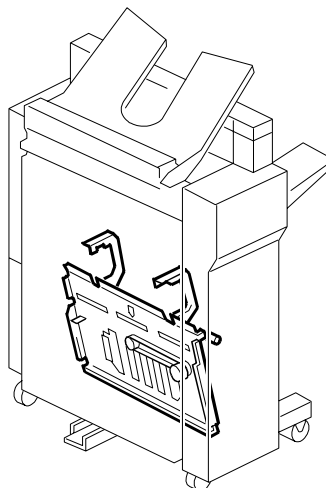
## LOCATIONS OF UNITS

19. BOOKLET PAPER GUIDE 1 (B546)



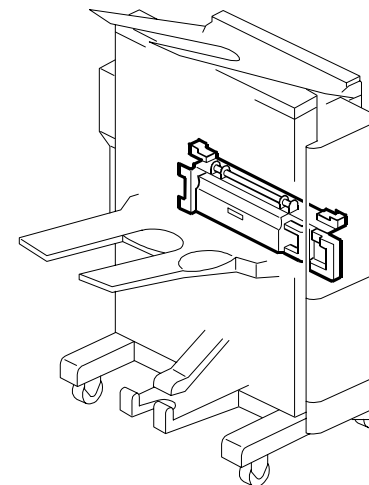
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20. BOOKLET PAPER GUIDE 2 (B546)



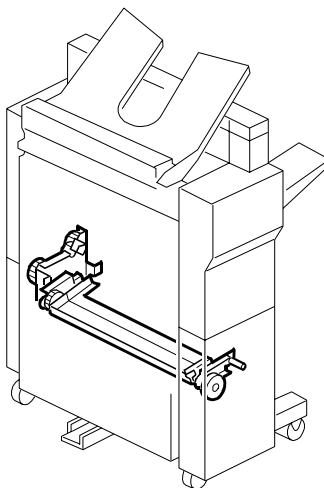
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21. BOOKLET STAPLE UNIT (B546)



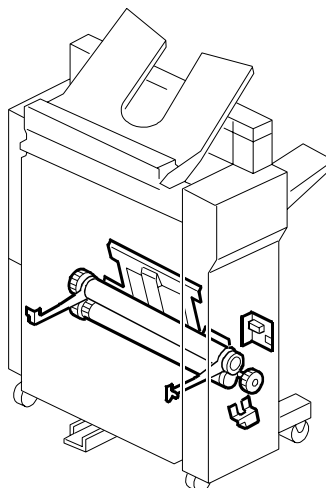
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22. PAPER FOLDER UNIT 1 (B546)



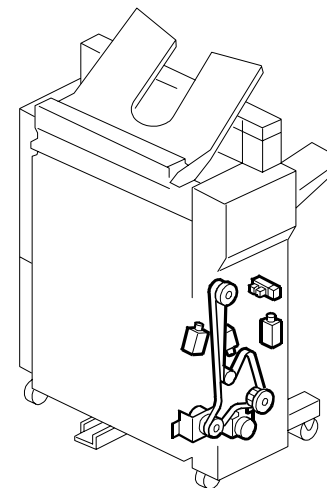
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23. PAPER FOLDER UNIT 2 (B546)



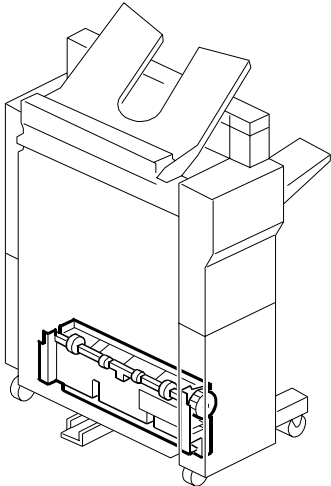
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24. BOOKLET DRIVE SECTION (B546)

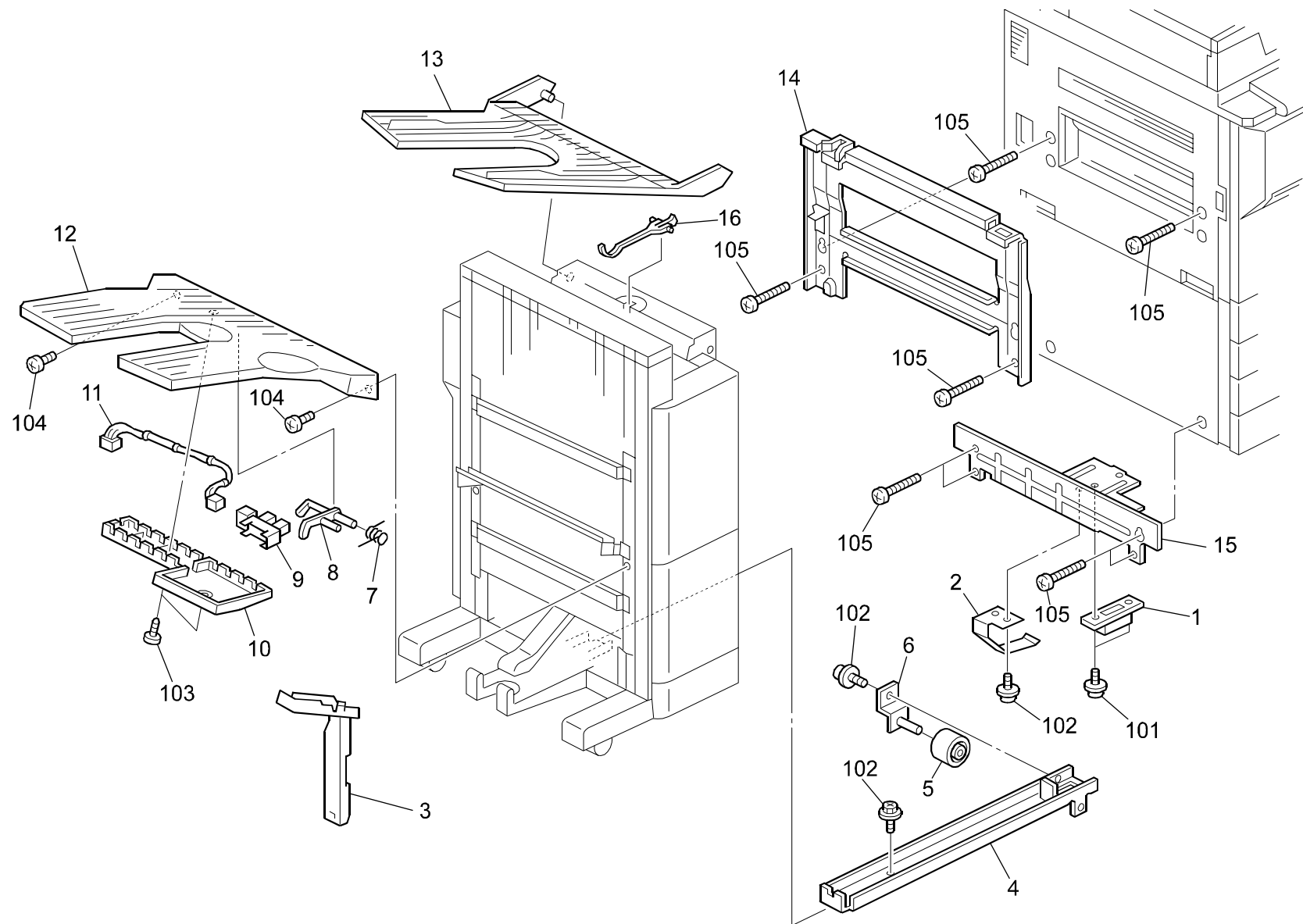


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**LOCATIONS OF UNITS**

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|                                                                                                                                             |  |  |

## 1.EXTERIOR 1 (B546)

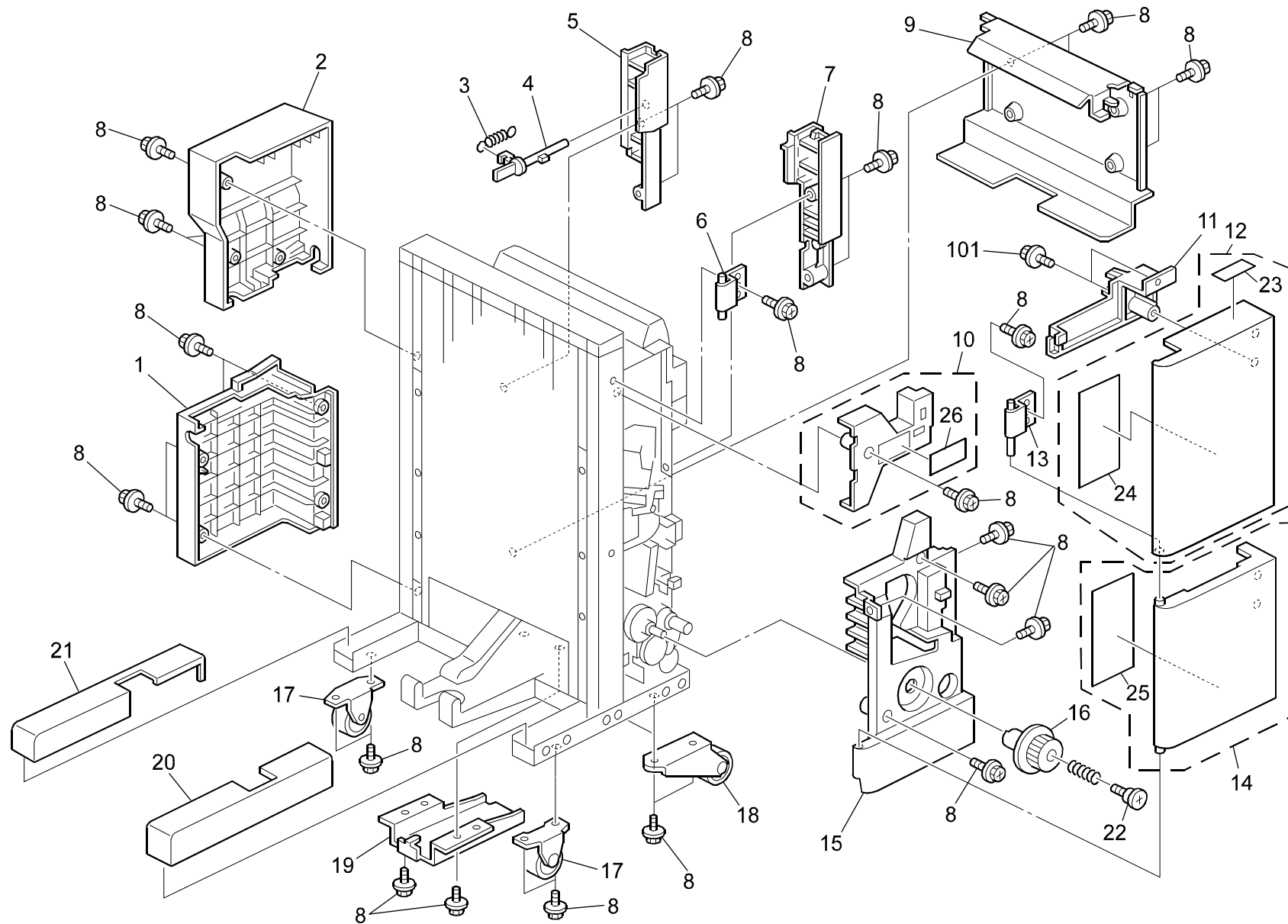


## 1.EXTERIOR 1 (B546)

| Index No. | Part No.  | Description                 | Q'ty Per Assembly |
|-----------|-----------|-----------------------------|-------------------|
| 1         | VFC1 6314 | Slide Shoe                  | 1                 |
| 2         | VFA6 0777 | Grounding Plate             | 1                 |
| 3         | V4B1 1175 | Tray Cover                  | 1                 |
| 4         | VFB3 7330 | Joint Rail                  | 1                 |
| 5         | VFA6 0914 | Guide Roller                | 1                 |
| 6         | VFF5 7550 | Caster Support Bracket      | 1                 |
| 7         | VFS6 2556 | Spring                      | 1                 |
| 8         | VFB3 7307 | Sensor Actuator             | 1                 |
| 9         | VWG8 5309 | Photointerrupter            | 1                 |
| 10        | V4B1 1179 | Shift Tray Sensor Cover     | 1                 |
| 11        | VFF5 5689 | Relay Harness - Tray Sensor | 1                 |
| 12        | V4B1 1178 | Shift Tray                  | 1                 |
| 13        | V4B1 1176 | Proof Tray                  | 1                 |
| 14        | V4B1 1177 | Joint Bracket               | 1                 |
| 15        | V4F1 1022 | Rail Mounting Plate         | 1                 |
| 16        | V4A1 5538 | Limit Sensor Feeler         | 1                 |

| Index No. | Part No.   | Description                           | Q'ty Per Assembly |
|-----------|------------|---------------------------------------|-------------------|
| 101       | 0452 4010W | Binding Self-Tapping Screw - M4X10    |                   |
| 102       | 0951 4006W | Philips Screw With Flat Washer - M4X6 |                   |
| 103       | 0452 3006W | Tapping Screw - 3X6                   |                   |
| 104       | 0354 0060W | Philips Truss Head Screw - M4X6       |                   |
| 105       | 0314 0200Z | Philips Screw - 4x20                  |                   |

## 2.EXTERIOR 2 (B546)

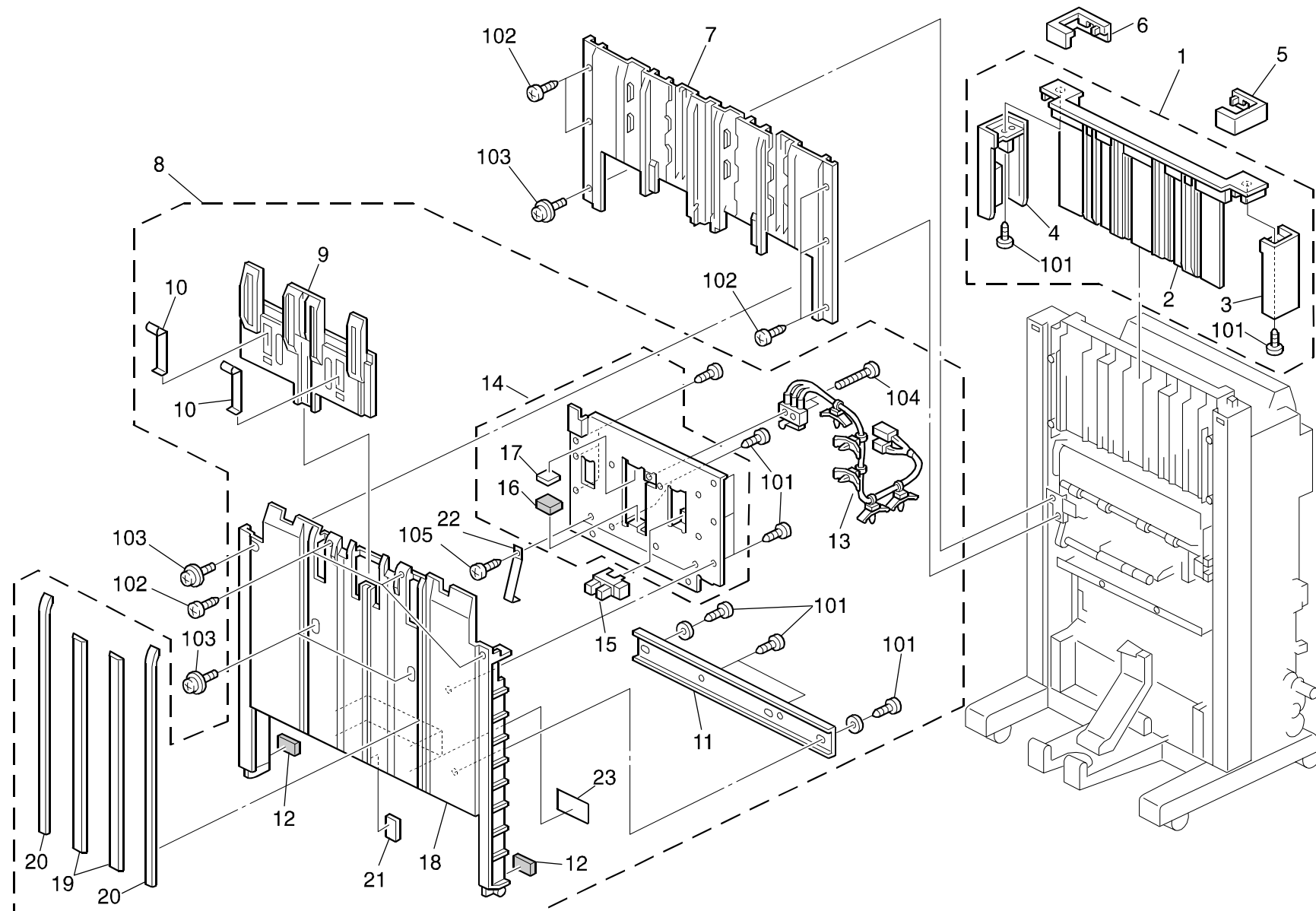


## 2.EXTERIOR 2 (B546)

| Index No. | Part No.  | Description             | Q'ty Per Assembly |
|-----------|-----------|-------------------------|-------------------|
| 1         | V4B1 1136 | Lower Rear Cover        | 1                 |
| 2         | V4B1 1138 | Upper Rear Cover        | 1                 |
| 3         | VRS5 2596 | Spring                  | 1                 |
| 4         | VFB3 7310 | Sensor Actuator         | 1                 |
| 5         | V4B1 1163 | Right Cover             | 1                 |
| 6         | VFB3 7436 | Door Hinge              | 1                 |
| 7         | V4B1 1137 | Right Front Cover       | 1                 |
| 8         | VXA9 0732 | Screw                   | 32                |
| 9         | VFB3 7958 | Right Cover             | 1                 |
| 10        | V4F1 1014 | Upper Inner Cover       | 1                 |
| 11        | V4B1 1172 | Upper Door Actuator     | 1                 |
| 12        | V4F1 2123 | Upper Door              | 1                 |
| 13        | VFB3 7962 | Front Door Hinge        | 1                 |
| 14        | V4B1 1140 | Lower Door              | 1                 |
| 15        | V4B1 1141 | Lower Inner Cover       | 1                 |
| 16        | V4A1 4487 | Folder Roller Knob      | 1                 |
| 17        | VRB2 1624 | Caster                  | 1                 |
| 18        | VFB4 0655 | Caster                  | 1                 |
| 19        | V4A1 4807 | Rail Bracket            | 1                 |
| 20        | V4B1 1132 | Front Stand Cover       | 1                 |
| 21        | V4B1 1133 | Rear Stand Cover        | 1                 |
| 22        | VFS5 9579 | Stepped Screw           | 1                 |
| 23        | V4B1 1213 | Decal - Misfeed Removal | 1                 |
| 24        | V4B1 1189 | Decal - Upper Door      | 1                 |
| 25        | V4B1 1182 | Decal - Lower Door      | 1                 |
| 26        | V4A1 4538 | Decal - Caution         | 1                 |

| Index No. | Part No.   | Description                           | Q'ty Per Assembly |
|-----------|------------|---------------------------------------|-------------------|
| 101       | 0414 0082W | Tapping Screw With Flat Washer - M4X8 |                   |

### 3.EXTERIOR 3 (B546)

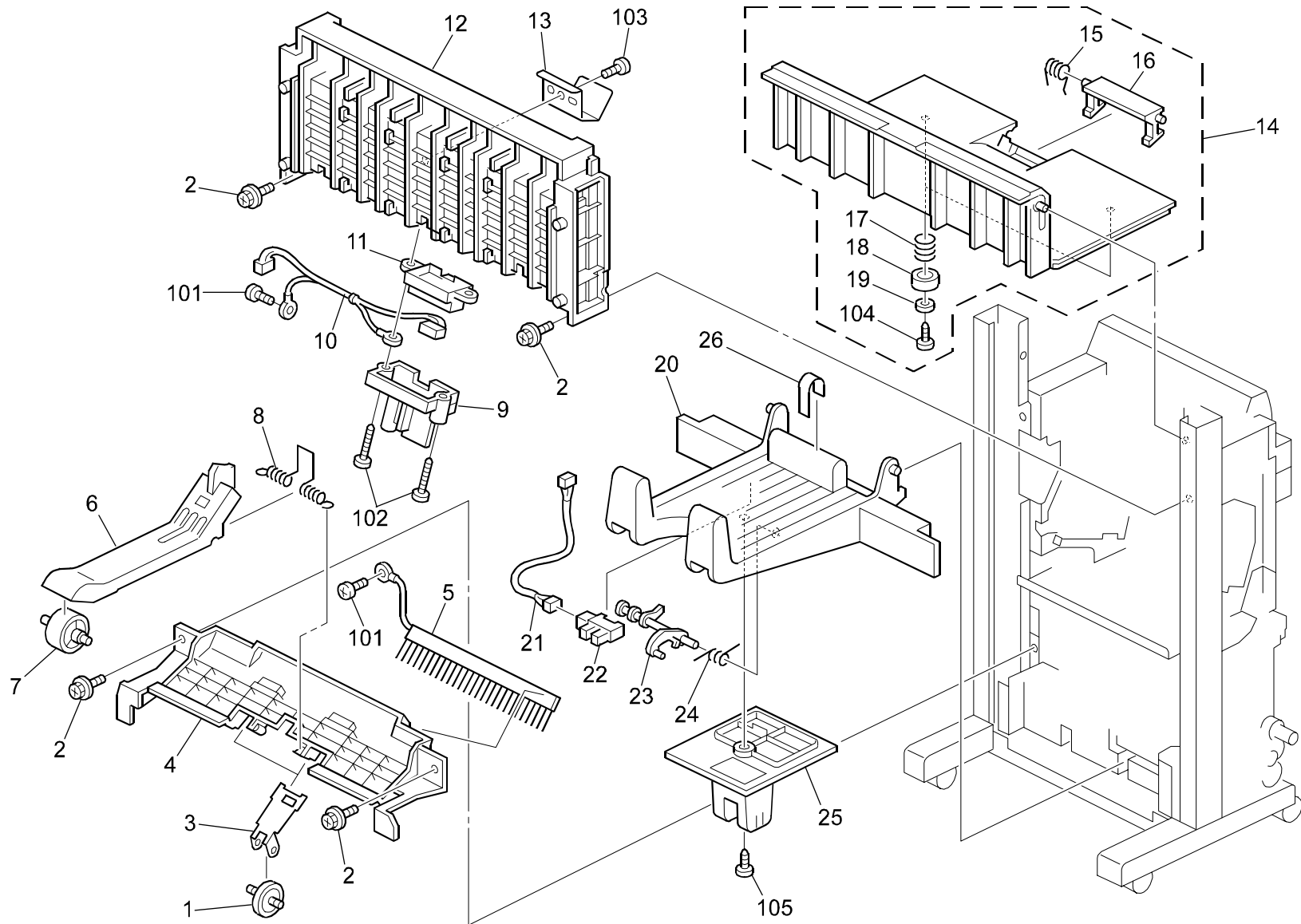


### 3.EXTERIOR 3 (B546)

| Index No. | Part No.  | Description            | Q'ty Per Assembly |
|-----------|-----------|------------------------|-------------------|
| 1         | V4G1 5331 | Slide Guide Ass'y      | 1                 |
| 2         | V4B1 1145 | Slider                 | 1                 |
| 3         | V4B1 1146 | Front Slide Cover      | 1                 |
| 4         | V4B1 1147 | Rear Slide Cover       | 1                 |
| 5         | V4B1 1131 | Front Slider Stopper   | 1                 |
| 6         | V4B1 1134 | Rear Slider Stopper    | 1                 |
| 7         | V4B1 1135 | Guide Plate            | 1                 |
| 8         | V4G1 5364 | Upper Tray Guide Ass'y | 1                 |
| 9         | V4B1 1160 | Shift Guide Shutter    | 1                 |
| 10        | VFB3 9408 | Leaf Spring            | 2                 |
| 11        | VFB3 9401 | Guide Plate Stay       | 1                 |
| 12        | V4A1 2460 | Cushion                | 2                 |
| 13        | VFF3 4080 | Shutter Sensor Harness | 1                 |
| 14        | VFF6 0639 | Shutter Holder Ass'y   | 1                 |
| 15        | VWG8 5364 | Photointerrupter       | 1                 |
| 16        | VFB3 7253 | Damper                 | 1                 |
| 17        | VFB3 7285 | Shutter Damper         | 1                 |
| 18        | V4B1 1162 | Lower Shift Guide      | 1                 |
| 19        | V4B1 1161 | Shift Guide Plate - 4  | 2                 |
| 20        | VFB5 6240 | Shift Guide Plate - 3  | 2                 |
| 21        | VFB4 9168 | Mylar                  | 1                 |
| 22        | VFB5 5908 | Grounding Plate        | 2                 |
| 23        | V4A1 2461 | Cushion                | 4                 |

| Index No. | Part No.   | Description                       | Q'ty Per Assembly |
|-----------|------------|-----------------------------------|-------------------|
| 101       | 0452 4008B | Binding Self Tapping Screw - M4x8 |                   |
| 102       | 0452 4012B | Philips Tapping Screw - M4x12     |                   |
| 103       | 0452 3008B | Tapping Screw - M3X8              |                   |
| 104       | 0252 0080W | Screw - M2X8                      |                   |
| 105       | 0353 0040B | Screw - M3X4                      |                   |

## 4.EXTERIOR 4 (B546)

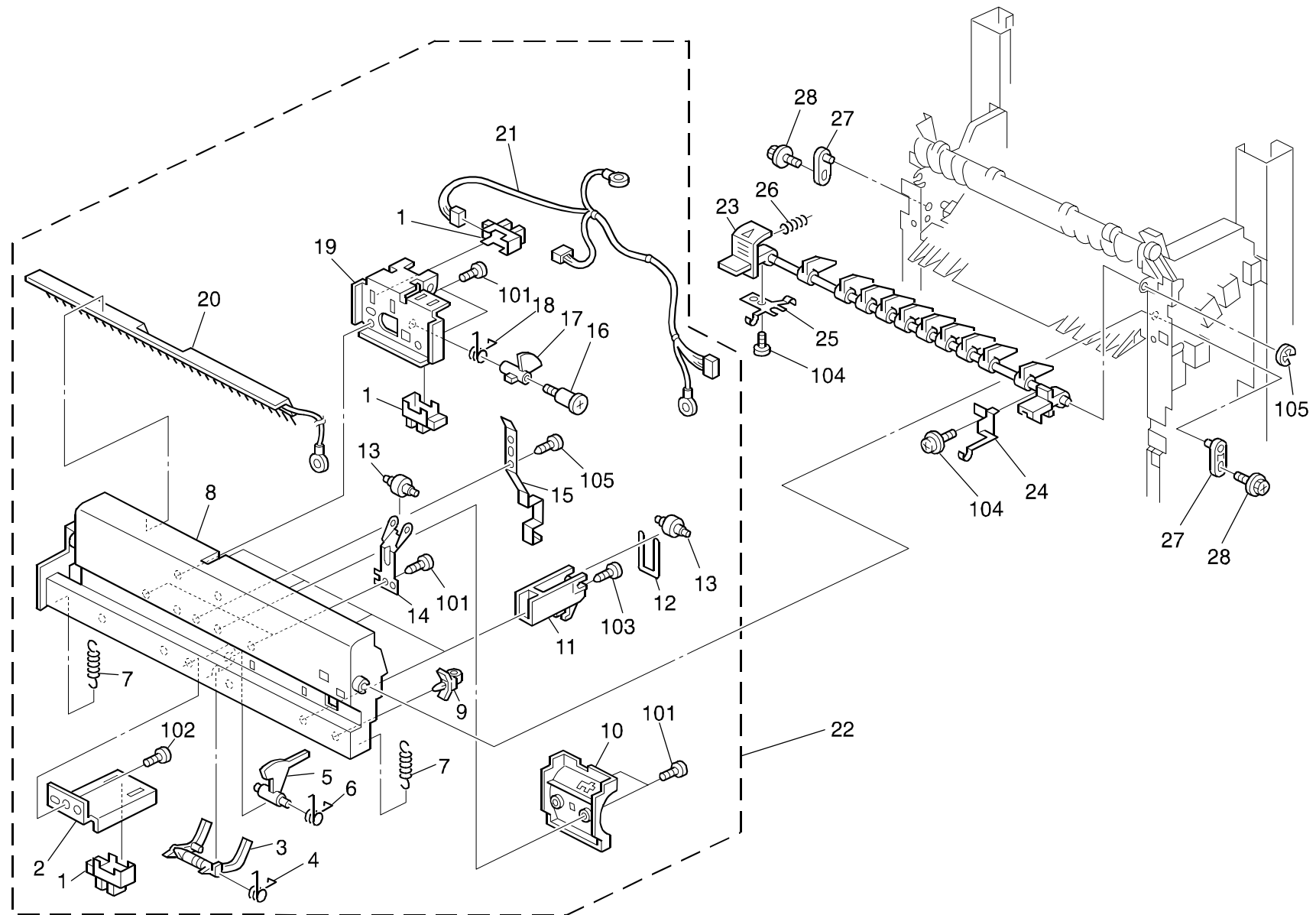


#### 4.EXTERIOR 4 (B546)

| Index No. | Part No.  | Description               | Q'ty Per Assembly |
|-----------|-----------|---------------------------|-------------------|
| 1         | VFS5 6546 | Roller                    | 2                 |
| 2         | VXA9 0732 | Screw                     | 4                 |
| 3         | VFB3 7903 | Plate Spring              | 2                 |
| 4         | V4F1 2131 | Exit Upper Guide          | 1                 |
| 5         | VFB3 7855 | Discharge Brush           | 1                 |
| 6         | V4B1 1150 | Exit Guide                | 1                 |
| 7         | VFS5 6545 | Roller                    | 1                 |
| 8         | VFB3 7971 | Spring                    | 1                 |
| 9         | V4A1 4554 | Sensor Cover              | 1                 |
| 10        | V4F1 1317 | Paper Sensor Harness      | 1                 |
| 11        | V4H1 6280 | Sensor                    | 1                 |
| 12        | V4B1 1174 | Slide Table               | 1                 |
| 13        | VFS6 2567 | Spring                    | 1                 |
| 14        | V4G1 5349 | Top Cover                 | 1                 |
| 15        | VFS6 2545 | Spring                    | 1                 |
| 16        | V4B1 1142 | Grip                      | 1                 |
| 17        | VFS6 2544 | Spring                    | 2                 |
| 18        | VFB3 7357 | Pressure Ring             | 2                 |
| 19        | VFS5 6516 | Washer                    | 2                 |
| 20        | V4B1 1149 | Booklet Tray              | 1                 |
| 21        | VFF3 4081 | Trailing Sensor Harness   | 1                 |
| 22        | VWG8 5362 | Photointerrupter          | 1                 |
| 23        | VFB3 7905 | Sensor Actuator           | 1                 |
| 24        | VFB3 7964 | Torsion Spring            | 1                 |
| 25        | V4B1 1148 | Booklet Tray Sensor Cover | 1                 |
| 26        | VFB4 9175 | Cushion                   | 1                 |

| Index No. | Part No.   | Description                   | Q'ty Per Assembly |
|-----------|------------|-------------------------------|-------------------|
| 101       | 0353 0060W | Philips Pan Head Screw - M3X6 |                   |
| 102       | 0413 0252W | Tapping Screw - M3x25         |                   |
| 103       | 0452 4010B | Tapping Bind Screw - M4x10    |                   |
| 104       | 0452 3008B | Tapping Screw - M3X8          |                   |
| 105       | 0452 4008W | Tapping Bind Screw - M4X8     |                   |

## 5.ENTRANCE GUIDE SECTION 1 (B546)

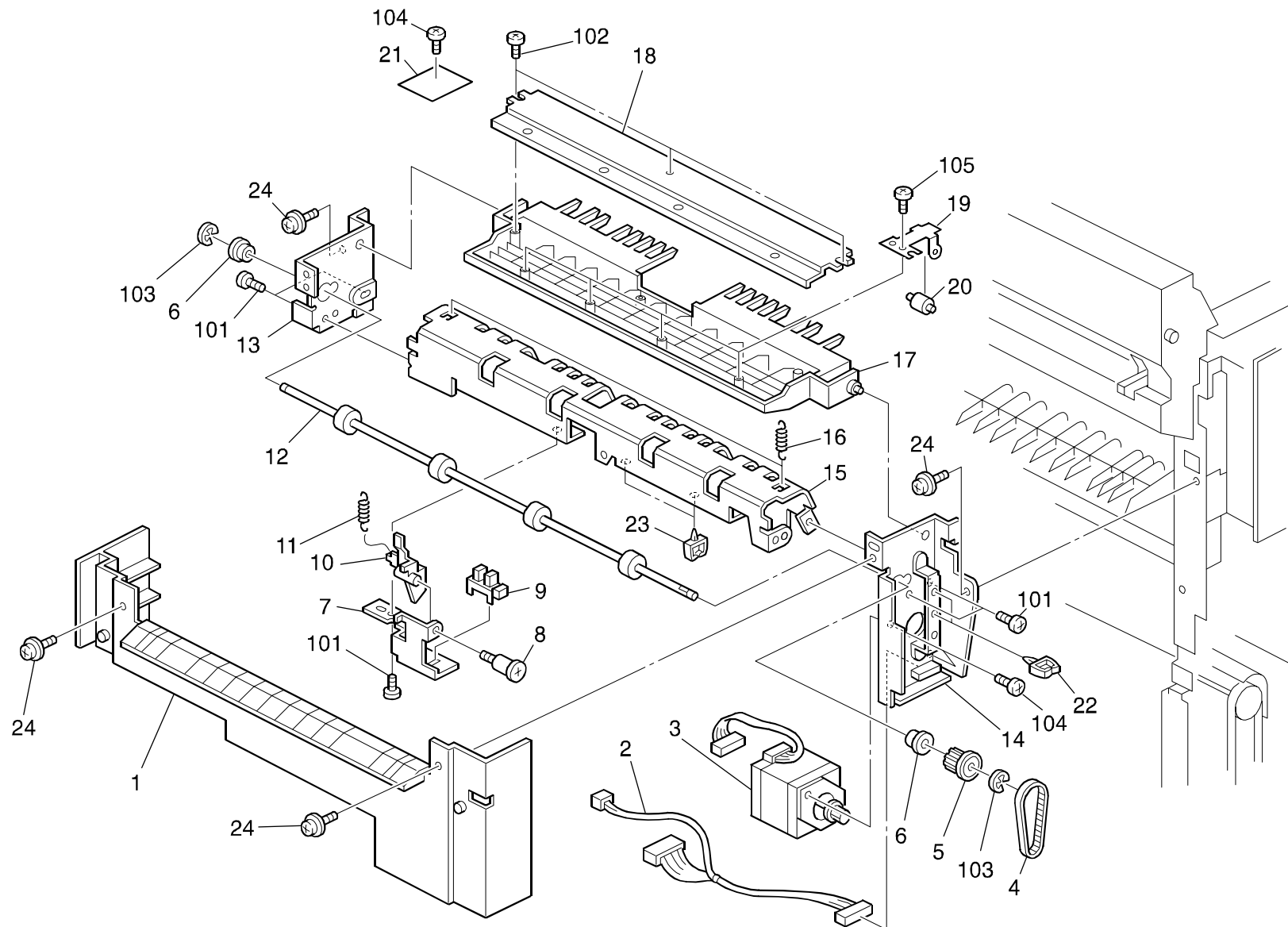


## 5.ENTRANCE GUIDE SECTION 1 (B546)

| Index No. | Part No.  | Description                 | Q'ty Per Assembly |
|-----------|-----------|-----------------------------|-------------------|
| 1         | VWG8 5364 | Photointerrupter            | 3                 |
| 2         | V4A1 5535 | Sensor Holder               | 1                 |
| 3         | VFB4 0654 | Paper Pressure Arm          | 1                 |
| 4         | VFS6 2649 | Spring                      | 1                 |
| 5         | VFB3 7395 | Sensor Actuator             | 1                 |
| 6         | VFS6 2552 | Spring                      | 1                 |
| 7         | V4A1 5544 | I Guide Pressure Spring     | 2                 |
| 8         | V4B1 1158 | Lower Entrance Guide        | 1                 |
| 9         | VWT2 0308 | Clamp                       | 1                 |
| 10        | V4A1 1157 | Harness Guide               | 1                 |
| 11        | V4A1 1159 | Roller Holder               | 4                 |
| 12        | VFS6 2555 | Spring Plate                | 4                 |
| 13        | V4A1 5536 | Transport Roller            | 4                 |
| 14        | V4A1 5534 | Leaf Spring                 | 2                 |
| 15        | V4A1 5543 | Grounding Plate             | 1                 |
| 16        | VFS2 9407 | Stepped Screw               | 1                 |
| 17        | V4A1 5540 | Exit Sensor Actuator        | 1                 |
| 18        | V4A1 5541 | Exit Sensor Actuator Spring | 1                 |
| 19        | V4A1 5539 | Guide Sensor Holder         | 1                 |
| 20        | V4A1 5533 | Antistatic Brush            | 1                 |
| 21        | V4F1 1287 | Relay Harness               | 1                 |
| 22        | V4G1 5362 | Guide Unit - R70            | 1                 |
| 23        | V4A1 4506 | Joint Shaft                 | 1                 |
| 24        | VFB4 9690 | Grounding Spring            | 1                 |
| 25        | VFB4 9689 | Grounding Spring - F        | 1                 |
| 26        | VFS6 2547 | Spring                      | 1                 |
| 27        | VFB3 7322 | Pin                         | 2                 |
| 28        | VXA9 0732 | Screw                       | 2                 |

| Index No. | Part No.   | Description                     | Q'ty Per Assembly |
|-----------|------------|---------------------------------|-------------------|
| 101       | 0413 0062F | bind Tapping Screw - M3x6       |                   |
| 102       | 0414 0082F | Philips Truss Head Screw - M4x8 |                   |
| 103       | 0414 0102F | Tapping Screw - M4x10           |                   |
| 104       | 0353 0060W | Philips Pan Head Screw - M3X6   |                   |
| 105       | 0720 0050E | Retaining Ring - M5             |                   |

## 6.ENTRANCE GUIDE SECTION 2 (B546)

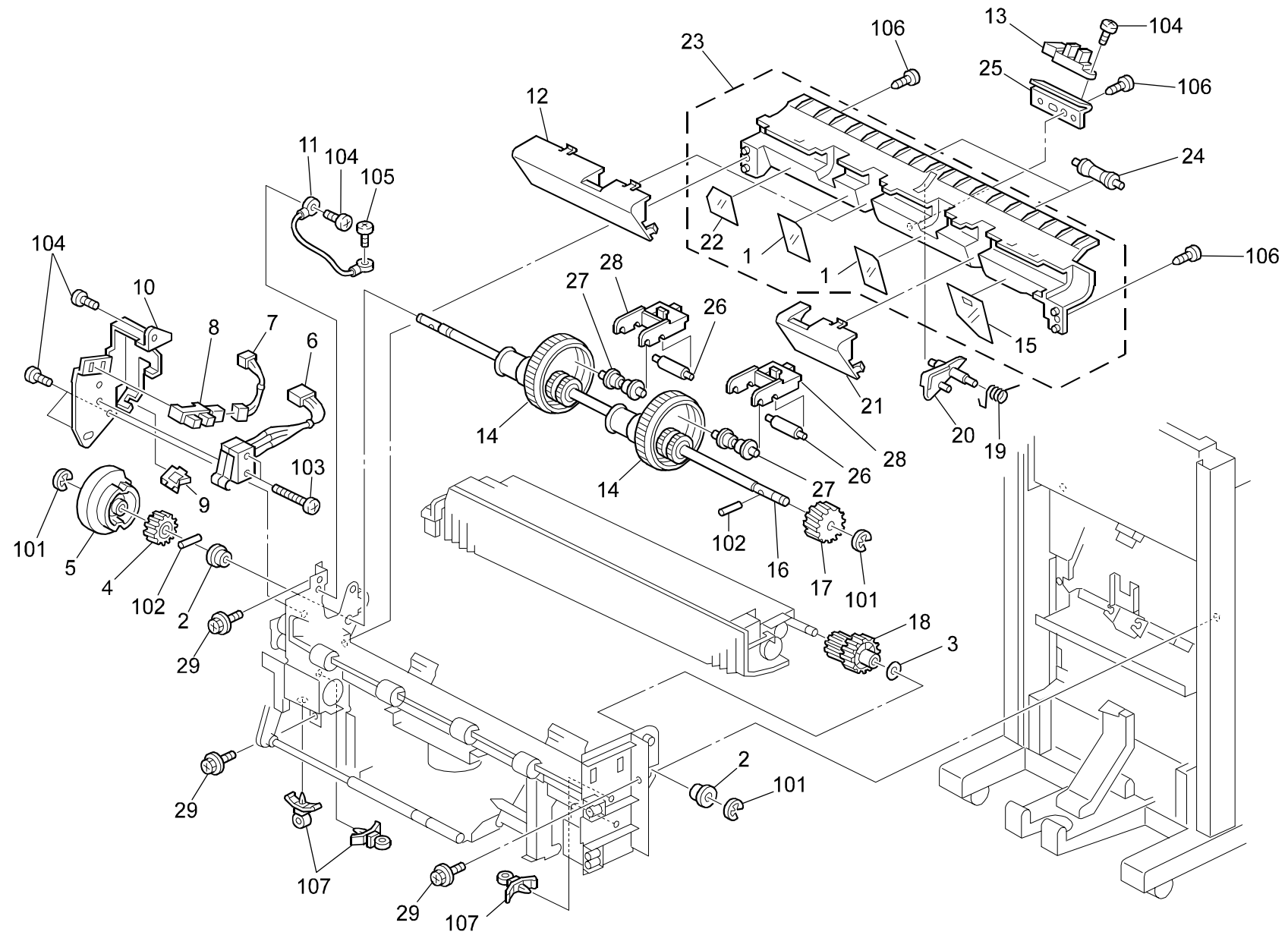


## 6.ENTRANCE GUIDE SECTION 2 (B546)

| Index No. | Part No.   | Description                | Q'ty Per Assembly |
|-----------|------------|----------------------------|-------------------|
| 1         | V4B1 1139  | Lower Entrance Guide       | 1                 |
| 2         | V4F1 1286  | Entrance/Transport Harness | 1                 |
| 3         | V4K1 1046  | Stepping Motor             | 1                 |
| 4         | VXF2 16070 | Timing Belt - B40S2M140    | 1                 |
| 5         | V4A1 5520  | Pulley - 19T               | 1                 |
| 6         | VXG9 0407  | Bearing - 6x10x3           | 2                 |
| 7         | VFB5 6222  | Entrance Sensor Holder     | 1                 |
| 8         | VFE9 0018  | Stepped Screw - M3         | 1                 |
| 9         | VWG8 5364  | Photointerrupter           | 1                 |
| 10        | VFB5 6223  | Entrance Sensor Feeler     | 1                 |
| 11        | VFS7 2476  | Spring                     | 1                 |
| 12        | V4A1 5519  | Entrance Transport Roller  | 1                 |
| 13        | V4A1 5517  | Front Side Plate           | 1                 |
| 14        | V4A1 5518  | Rear Side Plate            | 1                 |
| 15        | V4A1 5522  | Lower Entrance Guide       | 1                 |
| 16        | V4A1 5521  | Upper Guide Spring         | 2                 |
| 17        | V4B1 1155  | Upper Entrance Guide       | 1                 |
| 18        | V4A1 5524  | Entrance Support Guide     | 1                 |
| 19        | V4A1 5557  | Entrance Roller Spring     | 4                 |
| 20        | VFS5 6518  | Roller                     | 4                 |
| 21        | V4A1 5559  | Grounding Plate            | 1                 |
| 22        | VWT2 5026  | Clamp                      | 1                 |
| 23        | VWT2 5598  | Clamp                      | 2                 |
| 24        | VXA9 0732  | Screw                      | 4                 |

| Index No. | Part No.   | Description                     | Q'ty Per Assembly |
|-----------|------------|---------------------------------|-------------------|
| 101       | 0414 0060W | Tapping Screw - M4X6            |                   |
| 102       | 0414 0082F | Philips Truss Head Screw - M4x8 |                   |
| 103       | 0720 0030E | Retaining Ring - M3             |                   |
| 104       | 0313 0060W | Philips Pan Head Screw - M3X6   |                   |
| 105       | 0413 0062F | Bind Tapping Screw - M3x6       |                   |

## 7.STAPLE TRAY GUIDE UNIT (B546)

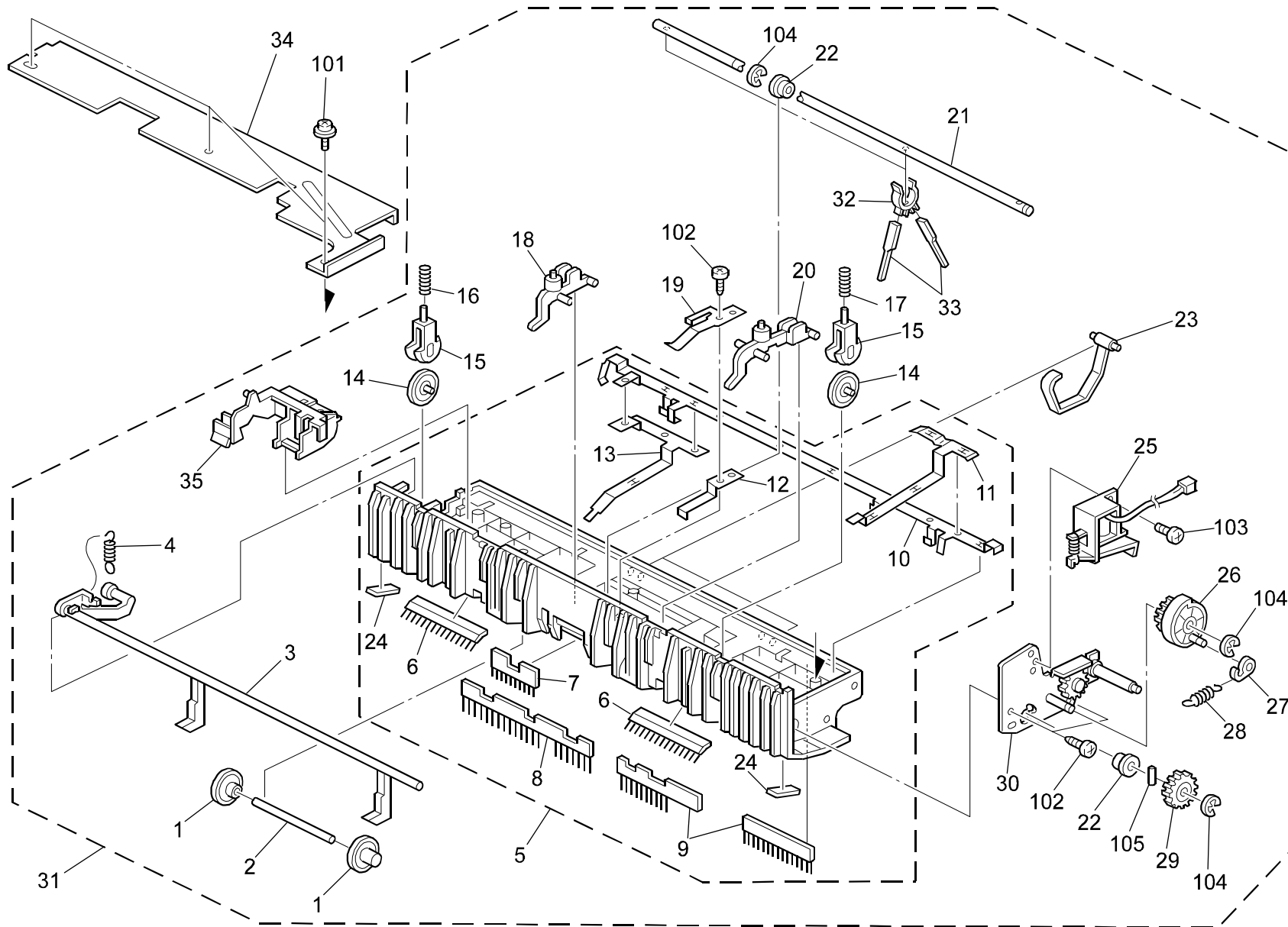


## 7.STAPLE TRAY GUIDE UNIT (B546)

| Index No. | Part No.  | Description                   | Q'ty Per Assembly |
|-----------|-----------|-------------------------------|-------------------|
| 1         | VFB3 7272 | Rear Sheet                    | 2                 |
| 2         | VFS1 1187 | Bushing                       | 2                 |
| 3         | VXD1 1106 | Spacer                        | 1                 |
| 4         | VFS5 3547 | Gear - 18Z                    | 1                 |
| 5         | VFB3 7298 | Shutter Cam                   | 1                 |
| 6         | VFF3 4021 | Detector Harness              | 1                 |
| 7         | VFF3 4020 | Detector Harness              | 1                 |
| 8         | VWG8 5364 | Photointerrupter              | 1                 |
| 9         | VWT2 5035 | Edge Sadle                    | 1                 |
| 10        | VFB5 5842 | Switch Plate - Exit Sensor    | 1                 |
| 11        | VFF3 4079 | Grounding Wire                | 1                 |
| 12        | VFB5 5834 | Stapler Support Guide - Rear  | 1                 |
| 13        | VFH7 7419 | Photointerrupter              | 1                 |
| 14        | VFB4 6656 | Transport Belt                | 2                 |
| 15        | VFB5 6250 | Paper Guide Mylar - F         | 1                 |
| 16        | VFB5 5909 | Exit Roller - 1D              | 1                 |
| 17        | VFS7 0830 | Gear                          | 1                 |
| 18        | VFS7 0829 | Gear                          | 1                 |
| 19        | VFS6 2543 | Spring                        | 1                 |
| 20        | VFB4 9051 | Exit Sensor Actuator          | 1                 |
| 21        | VFB5 5833 | Stapler Support Guide - Front | 1                 |
| 22        | VFB5 6251 | Paper Guide Mylar - RR        | 1                 |
| 23        | VFF6 0434 | Stp Guide Ass'y               | 1                 |
| 24        | VFB5 5854 | Pressure Roller               | 2                 |
| 25        | VFB3 7292 | Sensor Bracket                | 1                 |
| 26        | VFB5 5903 | Release Roller - B            | 2                 |
| 27        | VFB5 5902 | Release Roller - A            | 2                 |
| 28        | VFA1 6899 | Roller Holder                 | 2                 |
| 29        | VXA9 0732 | Screw                         | 3                 |

| Index No. | Part No.   | Description                        | Q'ty Per Assembly |
|-----------|------------|------------------------------------|-------------------|
| 101       | 0720 0050E | Retaining Ring - M5                |                   |
| 102       | 0632 0080G | Parallel Key - 2x8mm               |                   |
| 103       | 0252 0140W | Philips Pan Head Screw - M2x14     |                   |
| 104       | 0353 0040W | Philips Pan Head Bind Screw -M3X4  |                   |
| 105       | 0452 4010W | Binding Self-Tapping Screw - M4X10 |                   |
| 106       | 0452 4008W | Tapping Bind Screw - M4X8          |                   |
| 107       | 1105 0199  | Clamp                              |                   |

## 8.UPPER EXIT UNIT (B546)

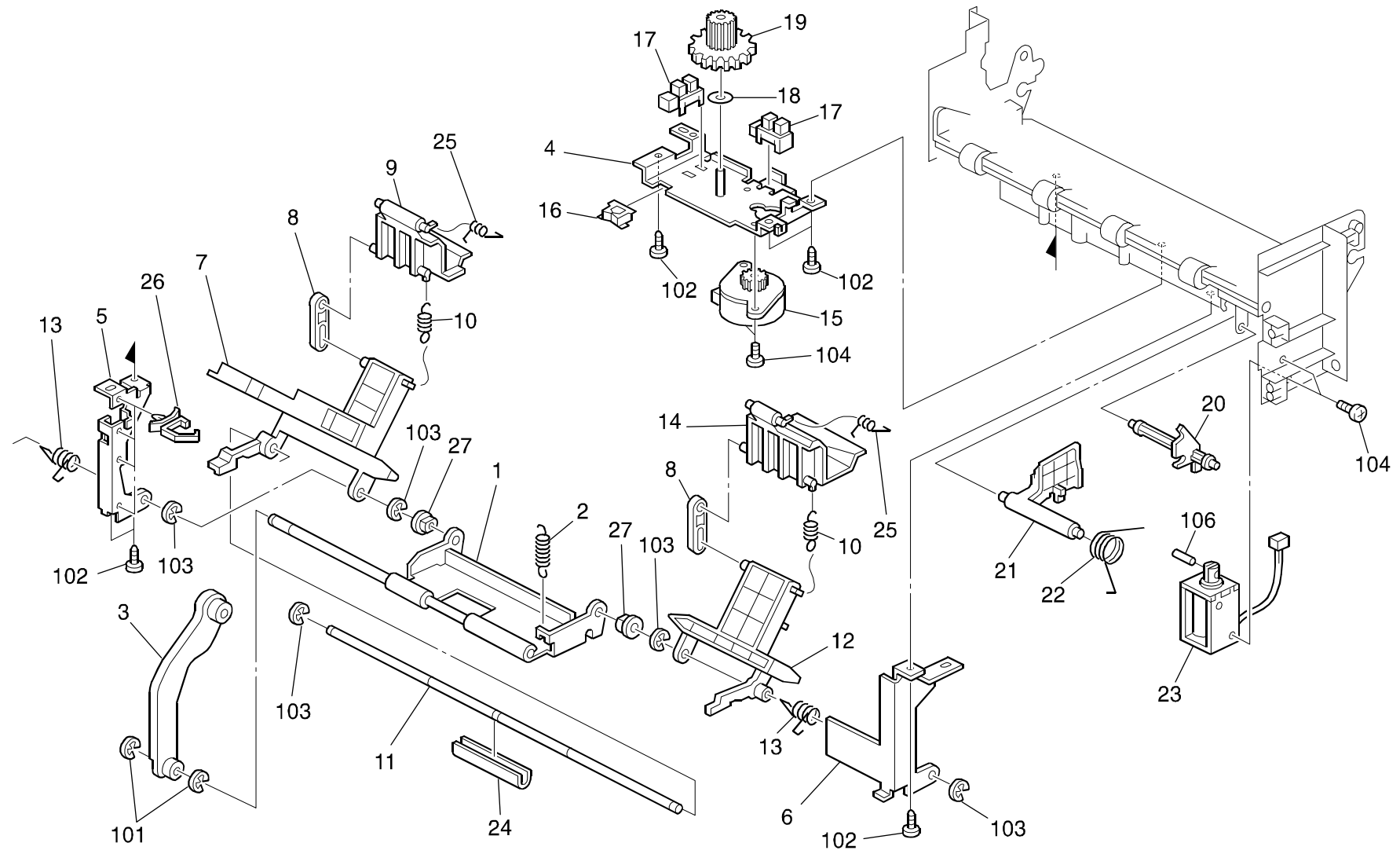


## 8.UPPER EXIT UNIT (B546)

| Index No. | Part No.  | Description                  | Q'ty Per Assembly |
|-----------|-----------|------------------------------|-------------------|
| 1         | VFS5 6514 | Roller                       | 2                 |
| 2         | VFB3 7289 | Roller Shaft                 | 1                 |
| 3         | VFB3 7283 | Lever                        | 1                 |
| 4         | VFS6 2562 | Spring                       | 1                 |
| 5         | V4G1 5356 | Upper Exit Guide Arm Unit    | 1                 |
| 6         | VFB5 6242 | Antistatic Brush FD          | 2                 |
| 7         | VFB4 6651 | Antistatic Brush             | 1                 |
| 8         | VFB4 9054 | Antistatic Brush             | 1                 |
| 9         | VFB4 9053 | Antistatic Brush FD          | 2                 |
| 10        | VFB5 5852 | Grounding Plate - Exit Guide | 1                 |
| 11        | V4A1 2449 | Front Grounding Plate        | 1                 |
| 12        | VFB4 6649 | Grounding Plate              | 1                 |
| 13        | V4A1 2250 | Rear Grounding Plate         | 1                 |
| 14        | VFS5 6531 | Roller                       | 2                 |
| 15        | VFB4 8153 | Roller Holder                | 2                 |
| 16        | VFS6 2541 | Spring                       | 1                 |
| 17        | VFS6 2648 | Spring                       | 1                 |
| 18        | VFF6 0420 | Trailing Edge Guide Plate 2R | 1                 |
| 19        | VFB3 7284 | Plate Spring                 | 1                 |
| 20        | VFF6 0419 | Trailing Edge Guide Plate 2R | 1                 |
| 21        | VFB3 7288 | Paddle Shaft                 | 1                 |
| 22        | VFS5 1805 | Bushing                      | 2                 |
| 23        | VFB5 5858 | Paper Guide Plate - 1        | 2                 |
| 24        | VFB4 8147 | Cushion                      | 2                 |
| 25        | VFH7 5979 | Solenoid                     | 1                 |
| 26        | VFS5 3542 | Gear - 21Z                   | 1                 |
| 27        | VRB1 2190 | Spring Hook                  | 1                 |
| 28        | VFS6 2542 | Spring                       | 1                 |
| 29        | VFS5 3541 | Gear - 21Z                   | 1                 |
| 30        | VFF5 5654 | Paddle Drive Plate           | 1                 |
| 31        | V4G1 5354 | Upper Exit Guide Unit        | 1                 |
| 32        | VFB4 6826 | Paddle Holder                | 2                 |
| 33        | VFB4 6825 | Paddle                       | 4                 |
| 34        | VFB5 5851 | Support Plate - Exit Guide   | 1                 |
| 35        | VFB5 5850 | Swing Guide Arm              | 1                 |

| Index No. | Part No.   | Description                       | Q'ty Per Assembly |
|-----------|------------|-----------------------------------|-------------------|
| 101       | 0951 4006B | Philips Screw With Washer - M4x6  |                   |
| 102       | 0452 4008W | Tapping Bind Screw - M4X8         |                   |
| 103       | 0353 0040W | Philips Pan Head Bind Screw -M3X4 |                   |
| 104       | 0720 0050E | Retaining Ring - M5               |                   |
| 105       | 0632 0080G | Parallel Key - 2x8mm              |                   |

## 9.JOGGER SECTION (B546)

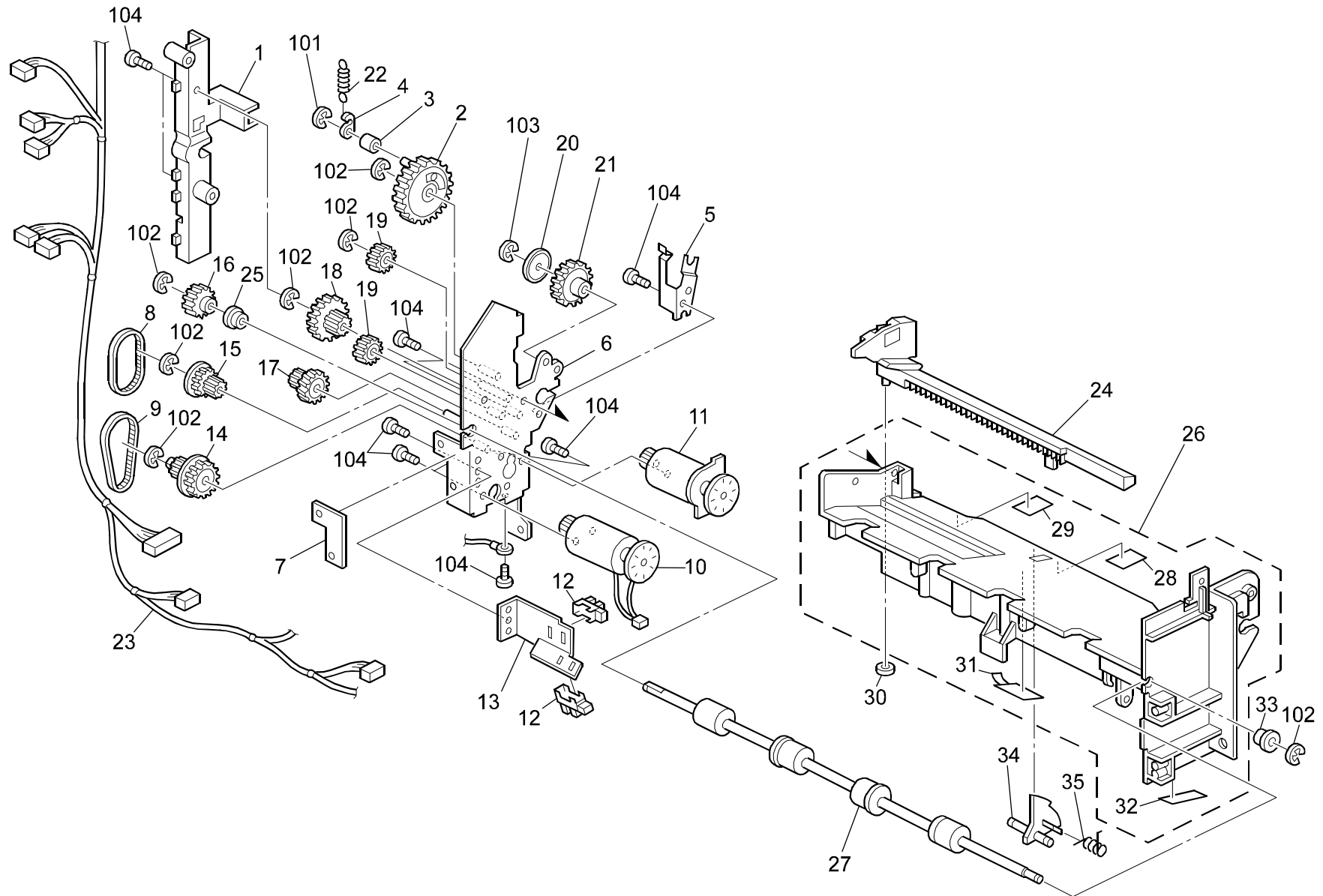


## 9.JOGGER SECTION (B546)

| Index No. | Part No.  | Description               | Q'ty Per Assembly |
|-----------|-----------|---------------------------|-------------------|
| 1         | VFB5 5847 | Shutter Link - A          | 1                 |
| 2         | VFS6 2647 | Spring                    | 1                 |
| 3         | VFB3 7249 | Shutter Link              | 1                 |
| 4         | VFF6 0428 | Jogger Motor Holder       | 1                 |
| 5         | VFB5 5846 | Stopper Holder Plate - R  | 1                 |
| 6         | VFB5 5845 | Stopper Holder Plate - R  | 1                 |
| 7         | VFB5 5835 | Stopper Link - R          | 1                 |
| 8         | VFB3 7409 | Link                      | 2                 |
| 9         | VFB5 5836 | Stopper - R               | 1                 |
| 10        | VFS6 2646 | Spring                    | 2                 |
| 11        | VFB5 5848 | Stopper Shaft Collar      | 1                 |
| 12        | VFB3 7400 | Front Stopper Lever       | 1                 |
| 13        | VFS6 2565 | Spring                    | 2                 |
| 14        | VFB3 9409 | Front Stopper             | 1                 |
| 15        | VFH6 1342 | Stepping Motor - DC 14.4W | 1                 |
| 16        | VWT2 5035 | Edge Sadle                | 1                 |
| 17        | VWG8 5364 | Photointerrupter          | 2                 |
| 18        | VFB3 9403 | Spacer                    | 1                 |
| 19        | VFS5 3548 | Coupled Gear - 12Z/36Z    | 1                 |
| 20        | VFB3 7252 | Shutter Lever             | 1                 |
| 21        | V4F1 2167 | Jogger Shutter Ass'y      | 1                 |
| 22        | VFS6 2650 | Spring                    | 1                 |
| 23        | VFH7 5940 | Solenoid                  | 1                 |
| 24        | VFB5 5859 | Stopper Shaft Collar      | 1                 |
| 25        | VFS6 2778 | Spring                    | 2                 |
| 26        | VWT2 5357 | Clamp                     | 4                 |
| 27        | VFS5 1004 | Bushing - 5mm             | 2                 |

| Index No. | Part No.   | Description                           | Q'ty Per Assembly |
|-----------|------------|---------------------------------------|-------------------|
| 101       | 0720 0050E | Retaining Ring - M5                   |                   |
| 102       | 0452 4008W | Tapping Bind Screw - M4X8             |                   |
| 103       | 0720 0030E | Retaining Ring - M3                   |                   |
| 104       | 0353 0040W | Philips Pan Head Bind Screw -M3X4     |                   |
| 105       | 0951 3008W | Philips Screw With Flat Washer - M3x8 |                   |
| 106       | 0623 0080E | Spring Pin - 3x8mm                    |                   |

## 10.LOWER EXIT UNIT (B546)

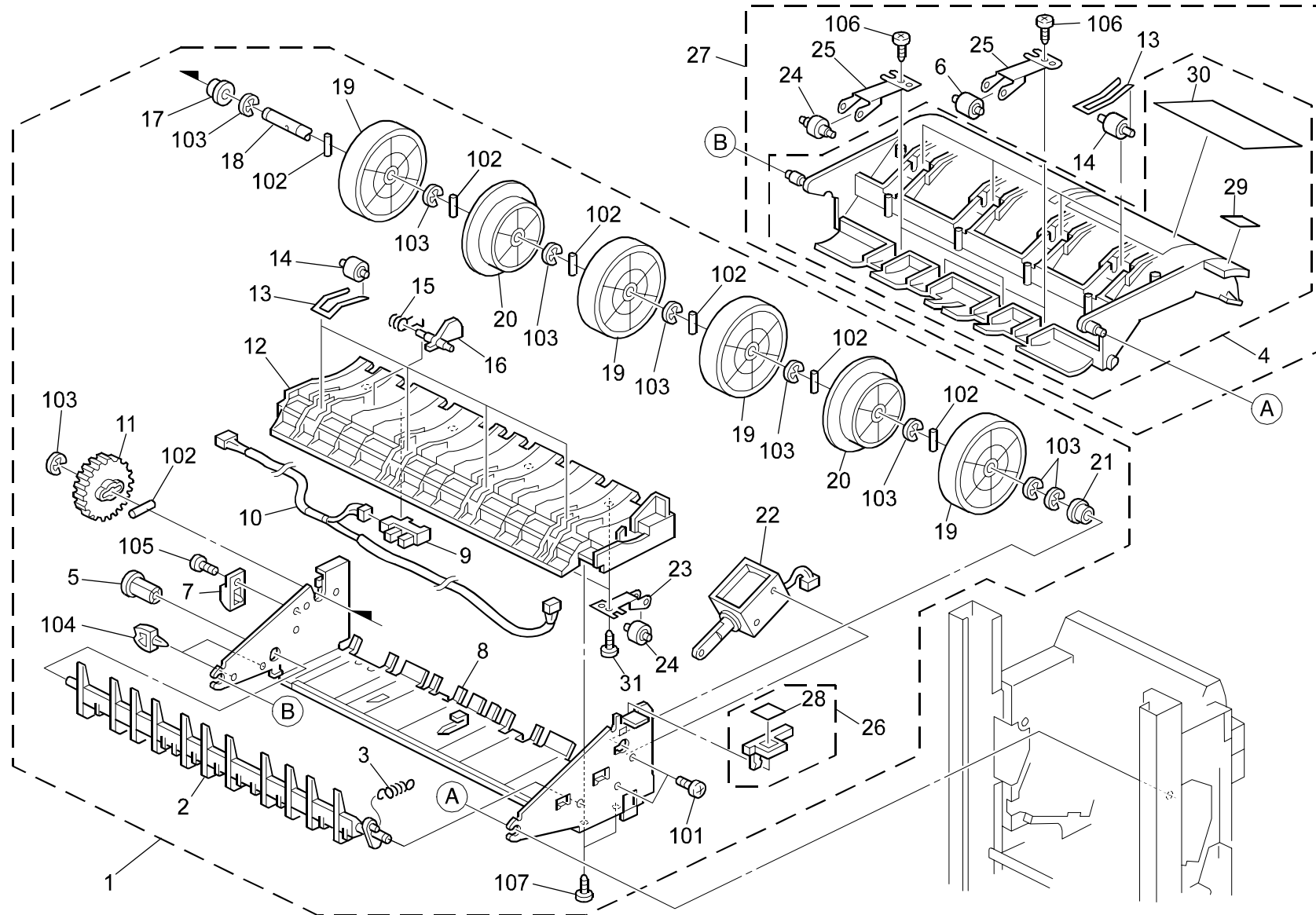


## 10.LOWER EXIT UNIT (B546)

| Index No. | Part No.   | Description                    | Q'ty Per Assembly |
|-----------|------------|--------------------------------|-------------------|
| 1         | VFB5 5853  | Exit Support Guide             | 1                 |
| 2         | VFS7 0845  | Gear                           | 1                 |
| 3         | VFB5 8592  | Collar                         | 1                 |
| 4         | VRB1 2190  | Spring Hook                    | 1                 |
| 5         | VFB5 5857  | Shutter Cam Spring             | 1                 |
| 6         | VFF6 0425  | Rear Bracket                   | 1                 |
| 7         | VFB4 9056  | Shift Guide Mylar - M          | 1                 |
| 8         | VXF2 16078 | Timing Belt - B40S2M156        | 1                 |
| 9         | VXF9 0719  | Timing Belt - B40S2M196        | 1                 |
| 10        | VFH6 1781  | Motor                          | 1                 |
| 11        | VFH6 1460  | Motor - DC 4.8W                | 1                 |
| 12        | VFH7 7394  | Photointerruptor               | 2                 |
| 13        | VFB5 5843  | Sensor Bracket - Exit Motor    | 1                 |
| 14        | VFS5 3849  | Pulley                         | 1                 |
| 15        | VFS5 3850  | Gear - 30/14Z                  | 1                 |
| 16        | VFS7 0834  | Gear - 15Z                     | 1                 |
| 17        | VFS5 3563  | Gear - 23/15Z                  | 1                 |
| 18        | VFS7 0831  | Gear - 15/34Z                  | 1                 |
| 19        | VFS7 0832  | Gear - 20Z                     | 2                 |
| 20        | VFB5 5913  | Exit Gear Flange               | 1                 |
| 21        | VFS5 3540  | Gear - 25Z                     | 1                 |
| 22        | VFS7 2480  | Spring                         | 1                 |
| 23        | VFF3 4018  | Main Harness - Swing Guide     | 1                 |
| 24        | V4B1 1215  | Jogger Fence                   | 1                 |
| 25        | VXG3 60103 | Ball Bearing                   | 1                 |
| 26        | V4F1 2128  | Staple Tray Ass'y              | 1                 |
| 27        | VFB5 5849  | Exit Roller - 2                | 1                 |
| 28        | VRB1 8589  | Seal                           | 1                 |
| 29        | VFB4 6655  | Mylar                          | 1                 |
| 30        | VFS5 6526  | Washer                         | 1                 |
| 31        | VFB3 9407  | Leaf Spring                    | 1                 |
| 32        | VFB3 9404  | Silencer Sheet                 | 1                 |
| 33        | VFS1 1213  | Bushing - 6mm                  | 1                 |
| 34        | VFB5 5840  | Actuator - Stapler Tray Sensor | 1                 |
| 35        | VFS7 2481  | Spring                         | 1                 |

| Index No. | Part No.   | Description                       | Q'ty Per Assembly |
|-----------|------------|-----------------------------------|-------------------|
| 101       | 0720 0030E | Retaining Ring - M3               |                   |
| 102       | 0720 0050E | Retaining Ring - M5               |                   |
| 103       | 0720 0040E | Retaining Ring - M4               |                   |
| 104       | 0353 0040W | Philips Pan Head Bind Screw -M3X4 |                   |

## 11.TRANSPORT SECTION 1 (B546)

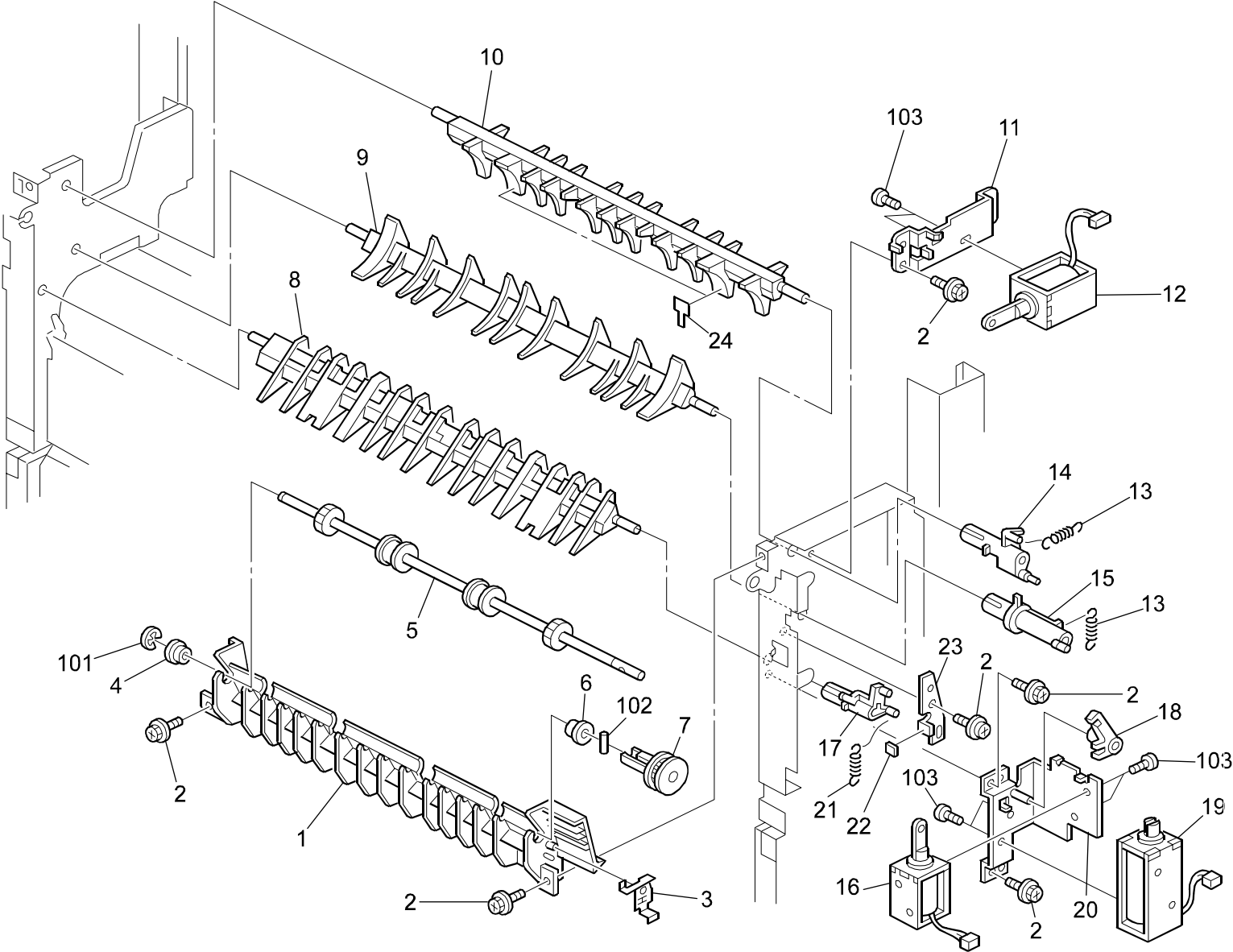


## 11.TRANSPORT SECTION 1 (B546)

| Index No. | Part No.  | Description             | Q'ty Per Assembly |
|-----------|-----------|-------------------------|-------------------|
| 1         | V4G1 5430 | Middle Transport Unit   | 1                 |
| 2         | VFB3 7417 | Junction Gate           | 1                 |
| 3         | VFS6 2546 | Spring                  | 1                 |
| 4         | V4F1 2157 | Upper Guide             | 1                 |
| 5         | VFB3 7423 | Junction Gate Holder    | 1                 |
| 6         | VFS5 6530 | Roller                  | 2                 |
| 7         | VFB4 8148 | Guide                   | 1                 |
| 8         | VFF5 7557 | Middle Guide Plate      | 1                 |
| 9         | VWG8 5309 | Photointerrupter        | 1                 |
| 10        | V4F1 1316 | Relay Harness           | 1                 |
| 11        | VFS5 3550 | Gear - 35Z              | 1                 |
| 12        | VFB3 7419 | Guide Plate             | 1                 |
| 13        | VFS6 2548 | Spring                  | 8                 |
| 14        | VFS5 6517 | Roller                  | 8                 |
| 15        | VFS6 2550 | Spring                  | 1                 |
| 16        | VFB3 7420 | Sensor Actuator         | 1                 |
| 17        | VFS1 1508 | Bushing                 | 1                 |
| 18        | VFB4 5387 | Roller Shaft            | 1                 |
| 19        | VFB4 5388 | Roller - 1              | 4                 |
| 20        | VFB4 5389 | Roller - 2              | 2                 |
| 21        | VFS1 1187 | Bushing                 | 1                 |
| 22        | V4F1 1292 | Solenoid                | 1                 |
| 23        | VFB3 7422 | Guide Roller Holder     | 4                 |
| 24        | VFS5 6518 | Roller                  | 6                 |
| 25        | VFB3 7415 | Plate Spring            | 2                 |
| 26        | V4F1 2135 | Guide Grip              | 1                 |
| 27        | V4G1 5431 | Upper Transport Unit    | 1                 |
| 28        | V4B1 1184 | Decal - R2              | 1                 |
| 29        | V4B1 1183 | Decal - R1              | 1                 |
| 30        | V4B1 1212 | Decal - Misfeed Removal | 1                 |

| Index No. | Part No.   | Description                        | Q'ty Per Assembly |
|-----------|------------|------------------------------------|-------------------|
| 101       | 0353 0040W | Philips Pan Head Bind Screw -M3X4  |                   |
| 102       | 0632 0080G | Parallel Key - 2x8mm               |                   |
| 103       | 0720 0050E | Retaining Ring - M5                |                   |
| 104       | 1105 0199  | Clamp                              |                   |
| 105       | 0314 0060W | Philips Pan Head Screw - M4X6      |                   |
| 106       | 0413 0062W | Tapping Screw - M3x6               |                   |
| 107       | 0452 4010W | Binding Self-Tapping Screw - M4X10 |                   |

12.TRANSPORT SECTION 2 (B546)

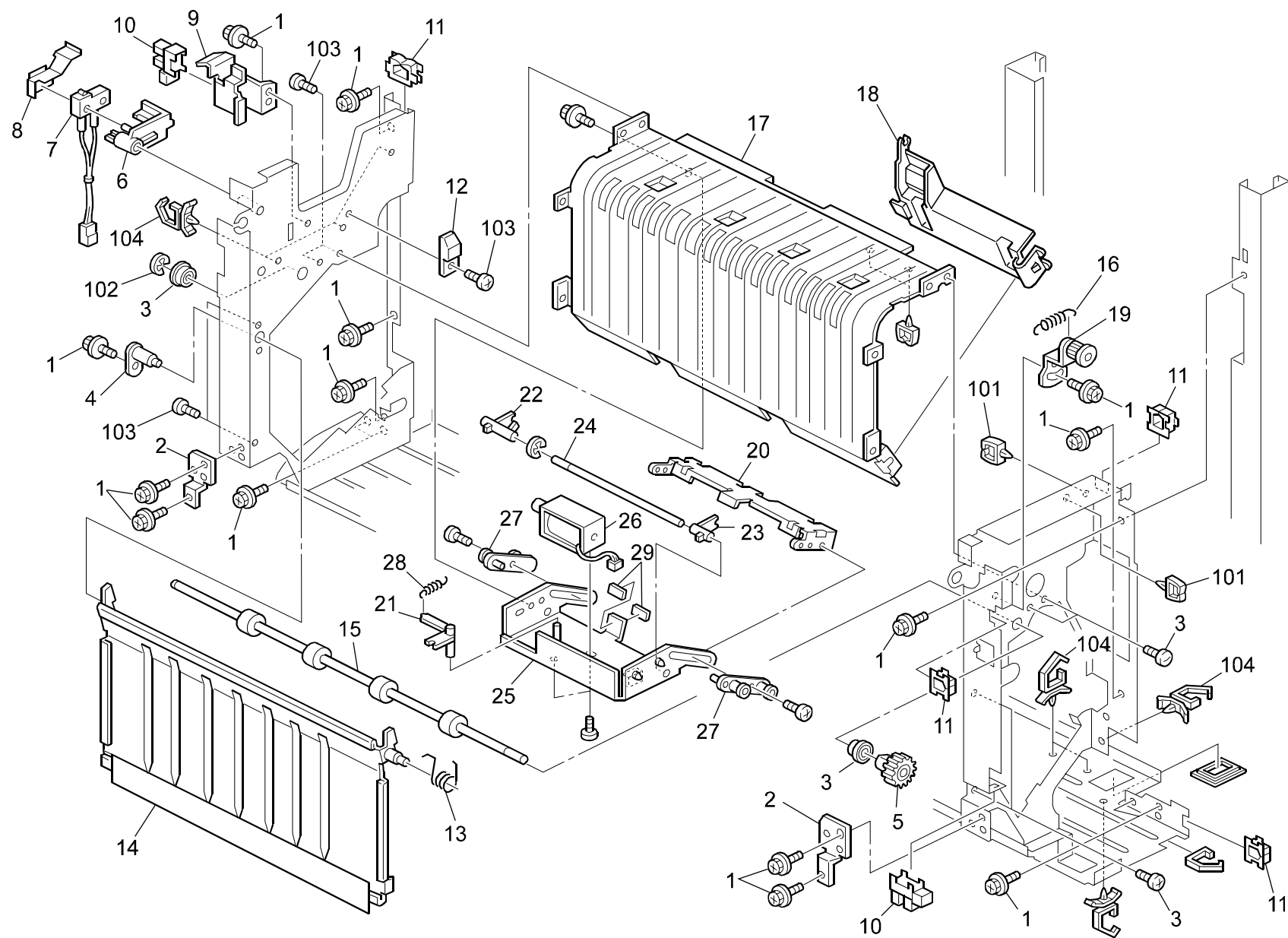


## 12.TRANSPORT SECTION 2 (B546)

| Index No. | Part No.  | Description            | Q'ty Per Assembly |
|-----------|-----------|------------------------|-------------------|
| 1         | V4B1 1156 | Rear Inner Guide       | 1                 |
| 2         | VXA9 0732 | Screw                  | 6                 |
| 3         | VFB4 0657 | Grounding Plate        | 1                 |
| 4         | VFS1 1187 | Bushing                | 1                 |
| 5         | V4A1 5529 | Exit Support Roller    | 1                 |
| 6         | VFS1 1213 | Bushing - 6mm          | 1                 |
| 7         | VFS5 3561 | Pulley - 26Z           | 1                 |
| 8         | V4A1 5550 | Buffer Entrance        | 1                 |
| 9         | VFB3 7403 | Rear Stopper Lever     | 1                 |
| 10        | VFB3 7404 | Junction Gate          | 1                 |
| 11        | VFB3 7366 | Solenoid Bracket       | 1                 |
| 12        | VFF5 5668 | Solenoid               | 1                 |
| 13        | VFS6 2549 | Spring                 | 2                 |
| 14        | VFB3 7405 | Junction Gate Lever    | 1                 |
| 15        | VFB3 7406 | Junction Gate Lever    | 1                 |
| 16        | VFF5 5667 | Solenoid               | 1                 |
| 17        | VFB3 7407 | Junction Gate Lever    | 1                 |
| 18        | VFB3 7431 | Link                   | 1                 |
| 19        | VFF5 5666 | Solenoid               | 1                 |
| 20        | VFF5 5669 | Solenoid Bracket       | 1                 |
| 21        | V4A1 5562 | Buffer Entrance Spring | 1                 |
| 22        | V4A1 5560 | Cushion                | 1                 |
| 23        | V4A1 5561 | Proof Exit Guide       | 1                 |
| 24        | V4A1 4879 | Support Guide Mylar    | 2                 |
| 25        | V4A1 6207 | Mylar                  |                   |

| Index No. | Part No.   | Description                       | Q'ty Per Assembly |
|-----------|------------|-----------------------------------|-------------------|
| 101       | 0720 0050E | Retaining Ring - M5               |                   |
| 102       | 0632 0100G | Pin - 2x10mm                      |                   |
| 103       | 0353 0040W | Philips Pan Head Bind Screw -M3X4 |                   |

13.TRANSPORT SECTION 3 (B546)

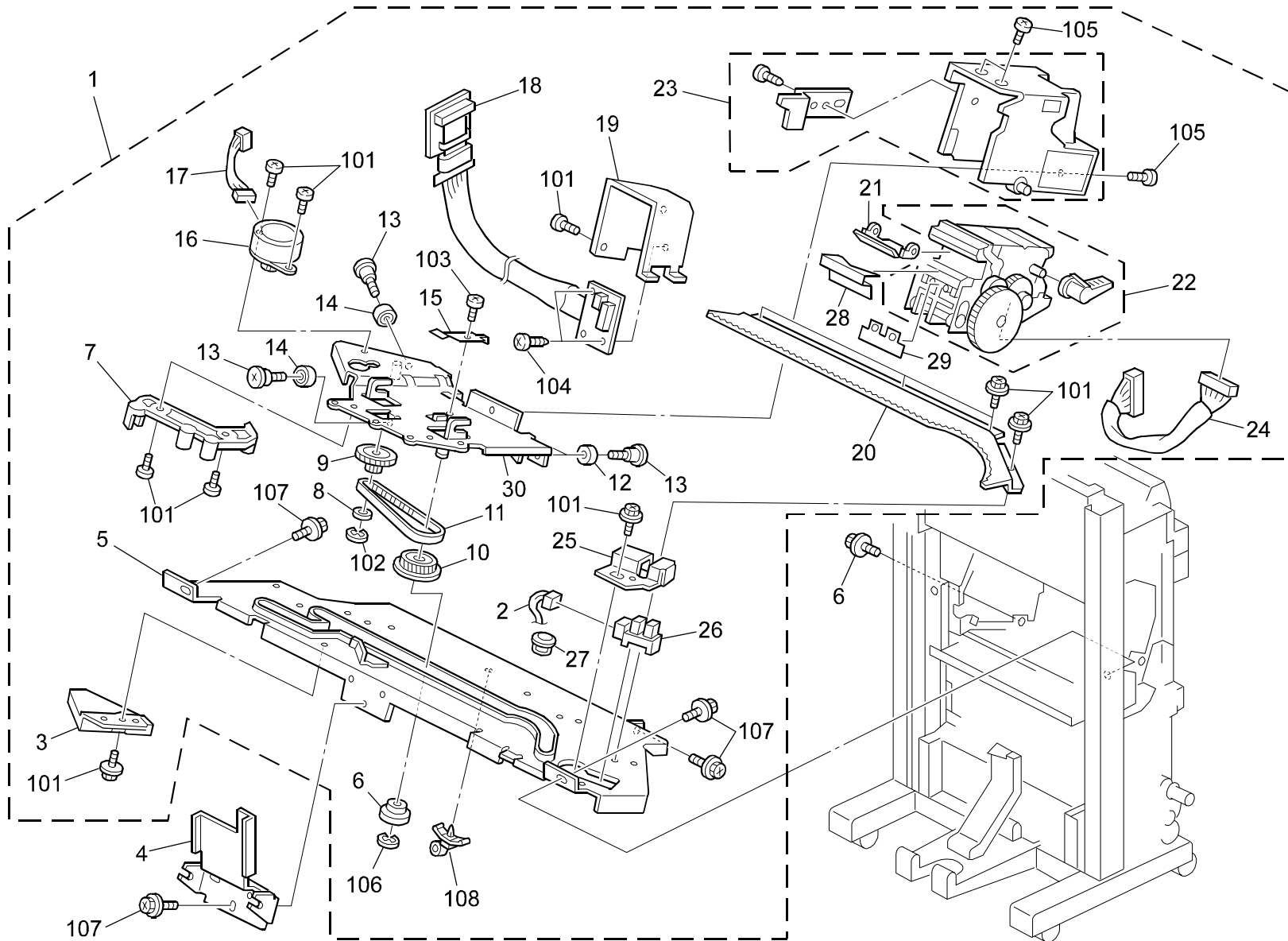


### 13.TRANSPORT SECTION 3 (B546)

| Index No. | Part No.  | Description            | Q'ty Per Assembly |
|-----------|-----------|------------------------|-------------------|
| 1         | VXA9 0732 | Screw                  | 12                |
| 2         | VFB3 7975 | Stay                   | 2                 |
| 3         | VXG9 0407 | Bearing - 6x10x3       | 2                 |
| 4         | VFF5 5809 | Guide Holder           | 1                 |
| 5         | VFS5 3549 | Gear - 21Z             | 1                 |
| 6         | VFB3 7399 | Switch Bracket         | 1                 |
| 7         | VFF3 4074 | Detector Harness       | 1                 |
| 8         | VFB4 0656 | Leaf Spring            | 1                 |
| 9         | VFB3 7434 | Sensor Bracket         | 1                 |
| 10        | VWG8 5364 | Photointerrupter       | 2                 |
| 11        | VWT2 0136 | Clamp                  | 4                 |
| 12        | VFB4 8148 | Guide                  | 1                 |
| 13        | VFB4 9157 | Torsion Spring         | 1                 |
| 14        | VFB3 7963 | Guide Plate            | 1                 |
| 15        | VFB3 7438 | Transport Roller       | 1                 |
| 16        | V4A1 4883 | Tension Spring         | 1                 |
| 17        | VFB5 5830 | Middle Frame           | 1                 |
| 18        | VFB3 7398 | Harness Guide          | 1                 |
| 19        | VFF5 5662 | Tightener              | 1                 |
| 20        | VFB5 5868 | Holder Plate           | 1                 |
| 21        | VFB5 5870 | Release Link - A       | 1                 |
| 22        | VFB5 5898 | Release Link - B       | 1                 |
| 23        | VFB5 5899 | Release Link - C       | 1                 |
| 24        | VFB5 5900 | Release Link Shaft     | 1                 |
| 25        | VFF6 0426 | RB Release Holder 1    | 1                 |
| 26        | VFF6 0640 | Release Solenoid Ass'y | 1                 |
| 27        | VFF6 0427 | RB Release Holder 3    | 2                 |
| 28        | VFS7 2482 | Spring                 | 1                 |
| 29        | VFB5 6243 | Cushion                | 2                 |

| Index No. | Part No.   | Description                   | Q'ty Per Assembly |
|-----------|------------|-------------------------------|-------------------|
| 101       | 1105 0229  | Clamp                         |                   |
| 102       | 0720 0050E | Retaining Ring - M5           |                   |
| 103       | 0314 0060W | Philips Pan Head Screw - M4X6 |                   |
| 104       | 1105 0310  | Harness Clamp - LWS-1S        |                   |

## 14.FINISHER STAPL UNIT (B546)

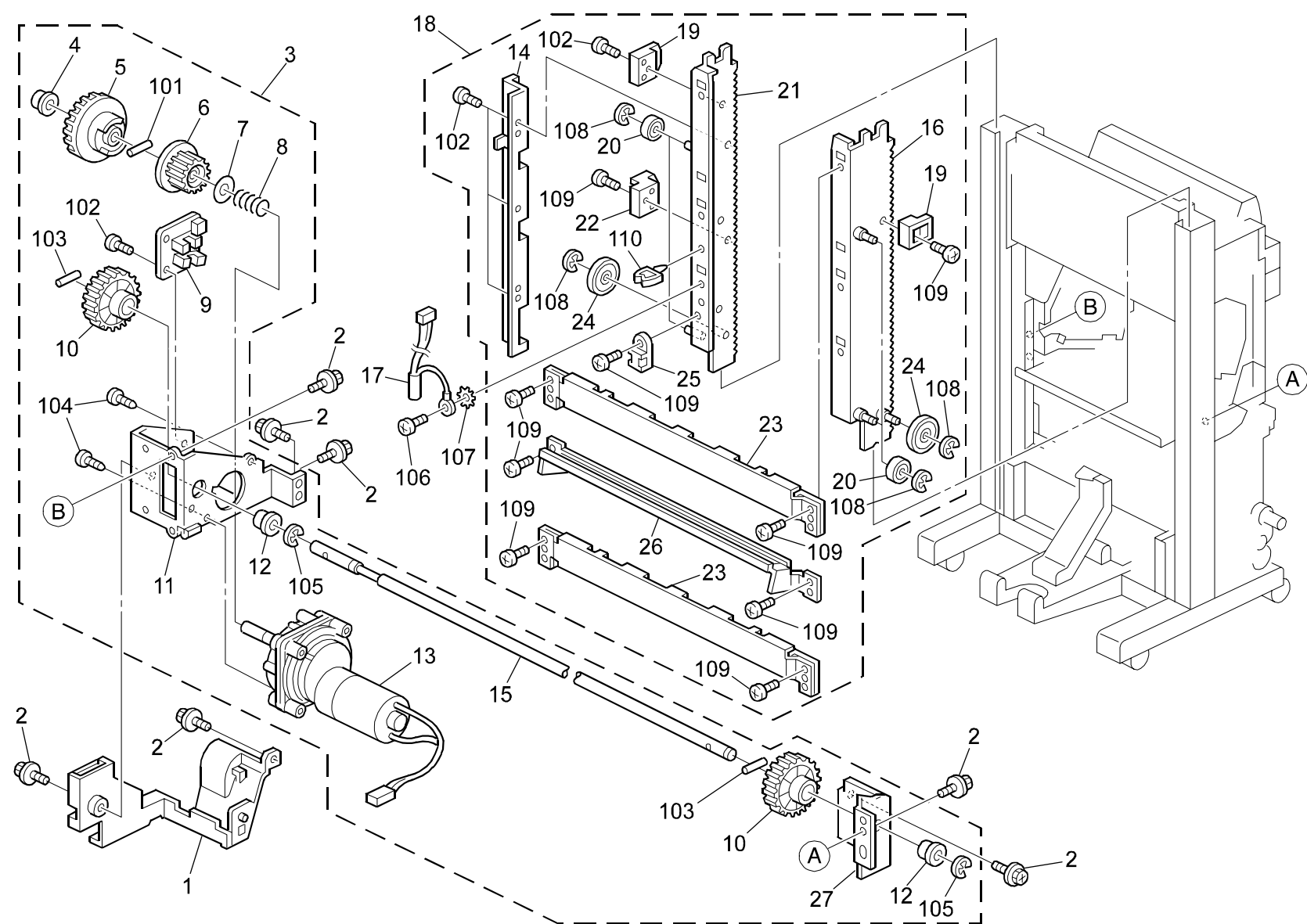


## 14.FINISHER STAPL UNIT (B546)

| Index No. | Part No.  | Description                  | Q'ty Per Assembly |
|-----------|-----------|------------------------------|-------------------|
| 1         | V4G1 3559 | Staple Unit - R70            | 1                 |
| 2         | VFF3 4069 | Stapler Relay Harness        | 1                 |
| 3         | VFB3 7373 | Guide Plate                  | 1                 |
| 4         | VFB3 7375 | Bracket                      | 1                 |
| 5         | VFB3 7371 | Stapler Guide                | 1                 |
| 6         | VFS5 6524 | Roller                       | 1                 |
| 7         | VFB3 7382 | Stopper Cam                  | 1                 |
| 8         | VFS5 6525 | Washer                       | 1                 |
| 9         | VFS5 3551 | Gear/Pulley - 44Z/16Z        | 1                 |
| 10        | VFS5 3552 | Gear/Pulley - 16Z/40Z        | 1                 |
| 11        | VFB3 7380 | Timing Belt - B40S2M264      | 1                 |
| 12        | VFS5 6528 | Washer                       | 2                 |
| 13        | VFS1 9102 | Stepped Screw - M3           | 4                 |
| 14        | VFS5 6523 | Roller                       | 2                 |
| 15        | VFB3 7367 | Grounding Plate              | 1                 |
| 16        | VFH6 1343 | Stepping Motor - DC 14.4W    | 1                 |
| 17        | VFF3 4077 | Stapler Harness              | 1                 |
| 18        | VFG5 8191 | Stapler Relay Harness        | 1                 |
| 19        | VFB3 7318 | Board Cover                  | 1                 |
| 20        | VFB3 7372 | Rack                         | 1                 |
| 21        | VFB4 6652 | Upper Entrance Guide         | 1                 |
| 22        | V4A1 4504 | Stapler                      | 1                 |
| 23        | V4A1 4505 | Stapler Cover                | 1                 |
| 24        | VFF3 4078 | Stapler Harness 2            | 1                 |
| 25        | VFB3 7374 | Sensor Cover                 | 1                 |
| 26        | VWG8 5364 | Photointerrupter             | 1                 |
| 27        | VWT2 5625 | Clamp                        | 1                 |
| 28        | VFB4 6653 | Lower Entrance Guide         | 1                 |
| 29        | VFB5 6261 | Securing Plate               | 1                 |
| 30        | VFF5 5699 | Staple Unit Holder MB2 ADDED | 1                 |

| Index No. | Part No.   | Description                        | Q'ty Per Assembly |
|-----------|------------|------------------------------------|-------------------|
| 101       | 0451 3006W | Tapping Screw - M3x6               |                   |
| 102       | 0720 0050E | Retaining Ring - M5                |                   |
| 103       | 0353 0040W | Philips Pan Head Bind Screw - M3X4 |                   |
| 104       | 0452 3008W | Binding Self Tapping Screw - M3x8  |                   |
| 105       | 0354 0060W | Philips Truss Head Screw - M4X6    |                   |
| 106       | 0720 0070E | Retaining Ring - M7                |                   |
| 107       | 0451 4006Z | Tapping Screw 4x6                  |                   |
| 108       | 1105 0229  | Clamp                              |                   |

15. TRAY DRIVE SECTION (B546)

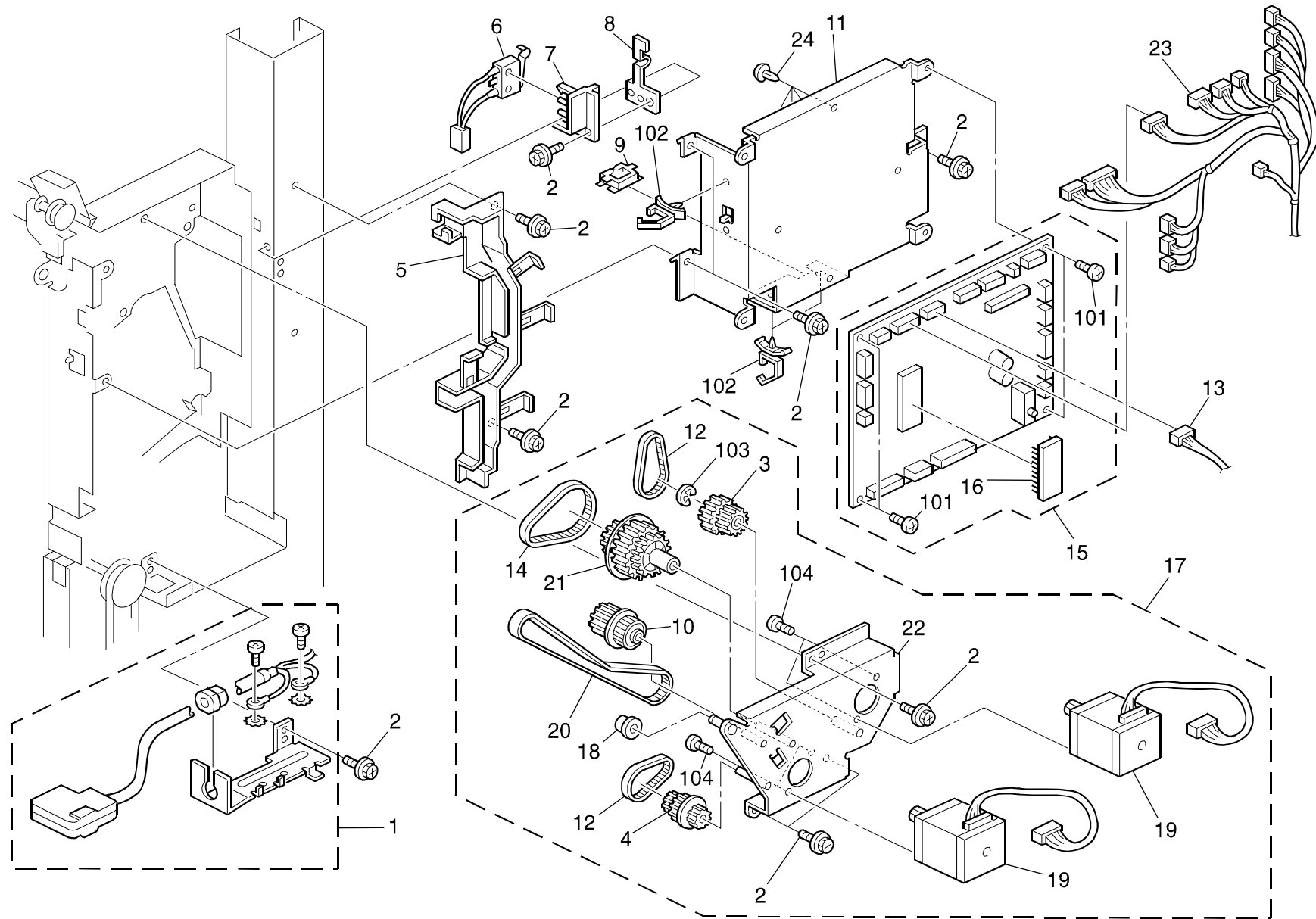


## 15. TRAY DRIVE SECTION (B546)

| Index No. | Part No.  | Description             | Q'ty Per Assembly |
|-----------|-----------|-------------------------|-------------------|
| 1         | VFB4 0659 | Harness Guide           | 1                 |
| 2         | VXA9 0732 | Screw                   | 7                 |
| 3         | VFG6 6242 | Tray Drive Unit         | 1                 |
| 4         | VFS1 1273 | Bushing                 | 1                 |
| 5         | VFB4 0658 | Cam                     | 1                 |
| 6         | VFB5 5865 | Gear - 22Z              | 1                 |
| 7         | VFS5 6527 | Washer                  | 1                 |
| 8         | VFS6 2561 | Spring                  | 1                 |
| 9         | VFG5 8190 | Sensor PCB              | 1                 |
| 10        | VFS7 0835 | Gear - 48Z              | 2                 |
| 11        | VFB5 5862 | Drive Bracket Base      | 1                 |
| 12        | VFS1 1189 | Bushing                 | 2                 |
| 13        | VFH6 1783 | Motor - DC 21.6W        | 1                 |
| 14        | VFB3 7306 | Guide Plate             | 1                 |
| 15        | VFB5 5864 | Tray Drive Shaft        | 1                 |
| 16        | VFF5 5660 | Front Tray Frame        | 1                 |
| 17        | V4F1 1319 | Tray Unit Relay Harness | 1                 |
| 18        | V4G1 5350 | Shift Tray Ass'y        | 1                 |
| 19        | VFB3 7302 | Slide Guide A           | 1                 |
| 20        | VFB3 7344 | Roller                  | 4                 |
| 21        | VFF5 7554 | Rear Tray Frame         | 1                 |
| 22        | VFB3 7303 | Slide Guide B           | 1                 |
| 23        | V4B1 1144 | Shift Tray Stay         | 2                 |
| 24        | VFB3 7365 | Roller                  | 2                 |
| 25        | VWT2 5123 | Clamp                   | 1                 |
| 26        | VFB3 7304 | Bracket                 | 1                 |
| 27        | VFB5 5863 | Lower Drive Bracket     | 1                 |

| Index No. | Part No.   | Description                       | Q'ty Per Assembly |
|-----------|------------|-----------------------------------|-------------------|
| 101       | 0632 0160G | Parallel Pin-m2x16                |                   |
| 102       | 0353 0040W | Philips Pan Head Bind Screw -M3X4 |                   |
| 103       | 0633 0160E | Pin - 3x16mm                      |                   |
| 104       | 0452 3008W | Binding Self Tapping Screw - M3x8 |                   |
| 105       | 0720 0070E | Retaining Ring - M7               |                   |
| 106       | 0354 0060W | Philips Truss Head Screw - M4x6   |                   |
| 107       | 0704 0040E | Toothed Washer - M4               |                   |
| 108       | 0720 0050E | Retaining Ring - M5               |                   |
| 109       | 0354 0060W | Philips Truss Head Screw - M4X6   |                   |
| 110       | 1105 0229  | Clamp                             |                   |

## 16.FINISHER DRIVE SECTION (B546)

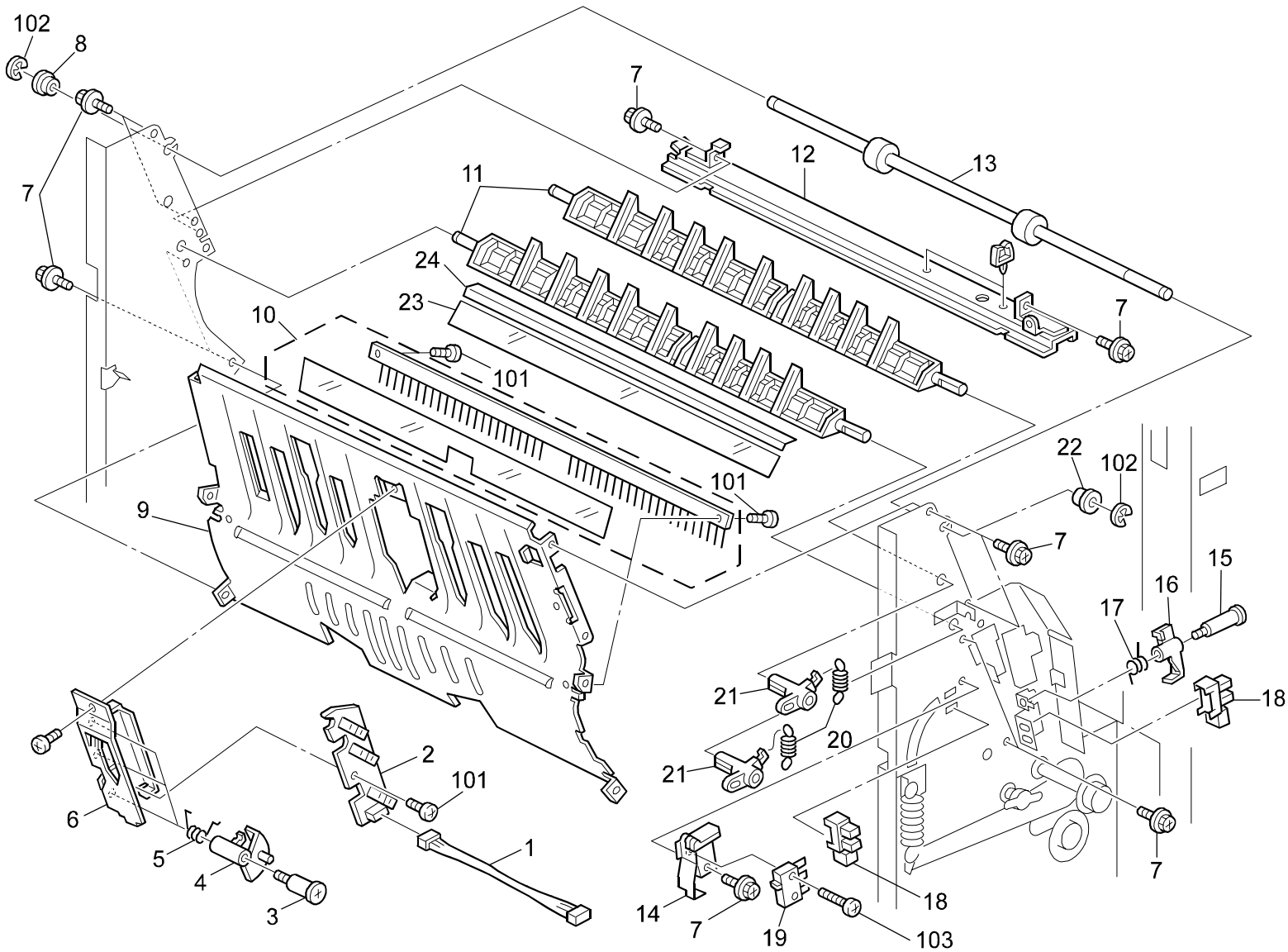


## 16.FINISHER DRIVE SECTION (B546)

| Index No. | Part No.   | Description                | Q'ty Per Assembly |
|-----------|------------|----------------------------|-------------------|
| 1         | V4G1 2204  | Interface Harness          | 1                 |
| 2         | VXA9 0732  | Screw                      | 10                |
| 3         | V4A1 5558  | Gear - 18Z                 | 1                 |
| 4         | VFS7 0827  | Gear - 20/21/21Z           | 1                 |
| 5         | V4A1 4553  | Harness Guide              | 1                 |
| 6         | VFF3 4074  | Detector Harness           | 1                 |
| 7         | VFB3 7345  | Sensor Cover               | 1                 |
| 8         | VFS6 2563  | Spring Plate               | 1                 |
| 9         | VWT2 0204  | Clamp                      | 1                 |
| 10        | V4A1 5546  | Pulley Gear - 32Z          | 1                 |
| 11        | V4A1 4550  | Finisher Board Bracket     | 1                 |
| 12        | VXF2 16050 | Timing Belt - B40S2M100    | 2                 |
| 13        | VFF3 4071  | Booklet Interface Harness  | 1                 |
| 14        | VXF2 16098 | Timing Belt - B40S2M196    | 1                 |
| 15        | V4G1 1319  | Finisher Board             | 1                 |
| 16        | V4F1 2143  | IC - M27C4002-80XF1        | 1                 |
| 17        | V4G1 3548  | Transfer Drive Unit - R70  | 1                 |
| 18        | VFS5 6520  | Roller                     | 1                 |
| 19        | V4K1 1046  | Stepping Motor - DC 18W    | 2                 |
| 20        | VXF2 16172 | Timing Belt - B40S2M344    | 1                 |
| 21        | V4A1 5545  | Transport Gear - 25/45/85Z | 1                 |
| 22        | V4F1 1296  | Drive Bracket              | 1                 |
| 23        | V4G1 3537  | Main Harness               | 1                 |
| 24        | VVT2 5027  | Cap                        | 4                 |

| Index No. | Part No.   | Description                       | Q'ty Per Assembly |
|-----------|------------|-----------------------------------|-------------------|
| 101       | 0353 0060B | Philips Pan Head Screw - M3x6     |                   |
| 102       | 1105 0310  | Harness Clamp - LWS-1S            |                   |
| 103       | 0720 0050E | Retaining Ring - M5               |                   |
| 104       | 0353 0040W | Philips Pan Head Bind Screw -M3X4 |                   |

17.BOOKLET TRANSPORT SECTION 1 (B546)

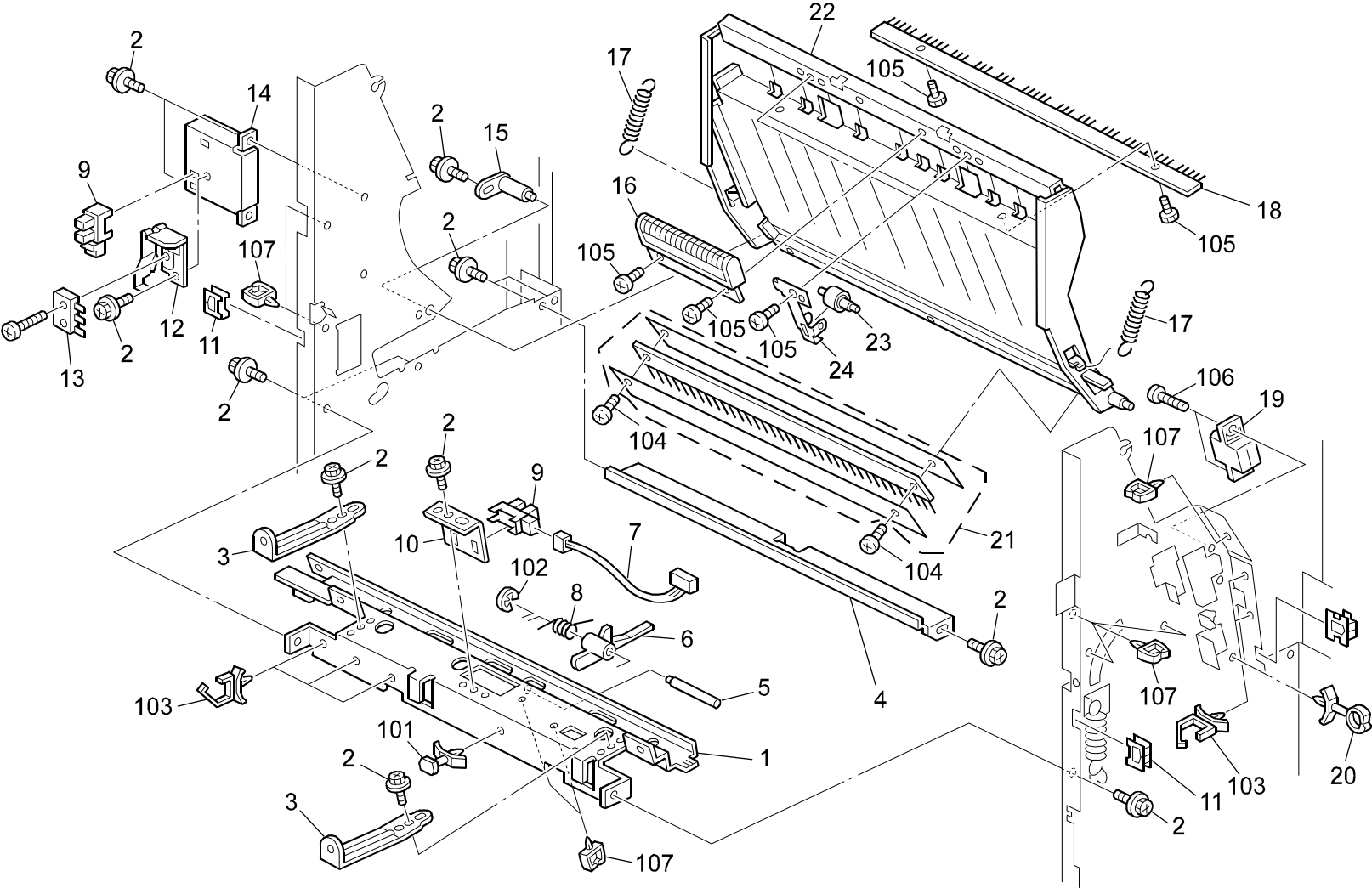


## 17.BOOKLET TRANSPORT SECTION 1 (B546)

| Index No. | Part No.  | Description                | Q'ty Per Assembly |
|-----------|-----------|----------------------------|-------------------|
| 1         | VFF3 4086 | Relay Harness - Paper Size | 1                 |
| 2         | VFG5 8408 | Paper Size Sensor PCB      | 1                 |
| 3         | VFS1 9166 | Stepped Screw - M4         | 1                 |
| 4         | VFB3 7846 | Sensor Actuator            | 1                 |
| 5         | VFB3 7848 | Torsion Spring             | 1                 |
| 6         | VFB3 7847 | Sensor Board               | 1                 |
| 7         | VXA9 0732 | Screw                      | 11                |
| 8         | VFS1 1187 | Bushing                    | 1                 |
| 9         | VFB3 7849 | Guide Plate                | 1                 |
| 10        | VFF5 8683 | Antistatic Brush           | 1                 |
| 11        | VFB3 7928 | Junction Gate              | 2                 |
| 12        | VFB3 7949 | Upper Slide Rail           | 1                 |
| 13        | VFB3 7915 | Entrance Roller            | 1                 |
| 14        | VFB4 9171 | Switch Holder              | 1                 |
| 15        | VFS5 9212 | Stepped Screw              | 1                 |
| 16        | VFB3 7979 | Sensor Actuator            | 1                 |
| 17        | VFB3 7980 | Torsion Spring             | 1                 |
| 18        | VWG8 5405 | Photointerrupter           | 2                 |
| 19        | VWC4 5128 | Microswitch                | 1                 |
| 20        | VFS6 2576 | Spring                     | 2                 |
| 21        | VFB3 7930 | Junction Gate Lever        | 2                 |
| 22        | VFS1 1213 | Bushing - 6mm              | 1                 |
| 23        | V4A1 4549 | Guide Mylar                | 1                 |
| 24        | V4A1 4809 | Guide Mylar Plate          | 1                 |

| Index No. | Part No.   | Description                   | Q'ty Per Assembly |
|-----------|------------|-------------------------------|-------------------|
| 101       | 0353 0060W | Philips Pan Head Screw - M3X6 |                   |
| 102       | 0720 0050E | Retaining Ring - M5           |                   |
| 103       | 0252 0080W | Screw - M2X8                  |                   |

18.BOOKLET TRANSPORT SECTION 2 (B546)

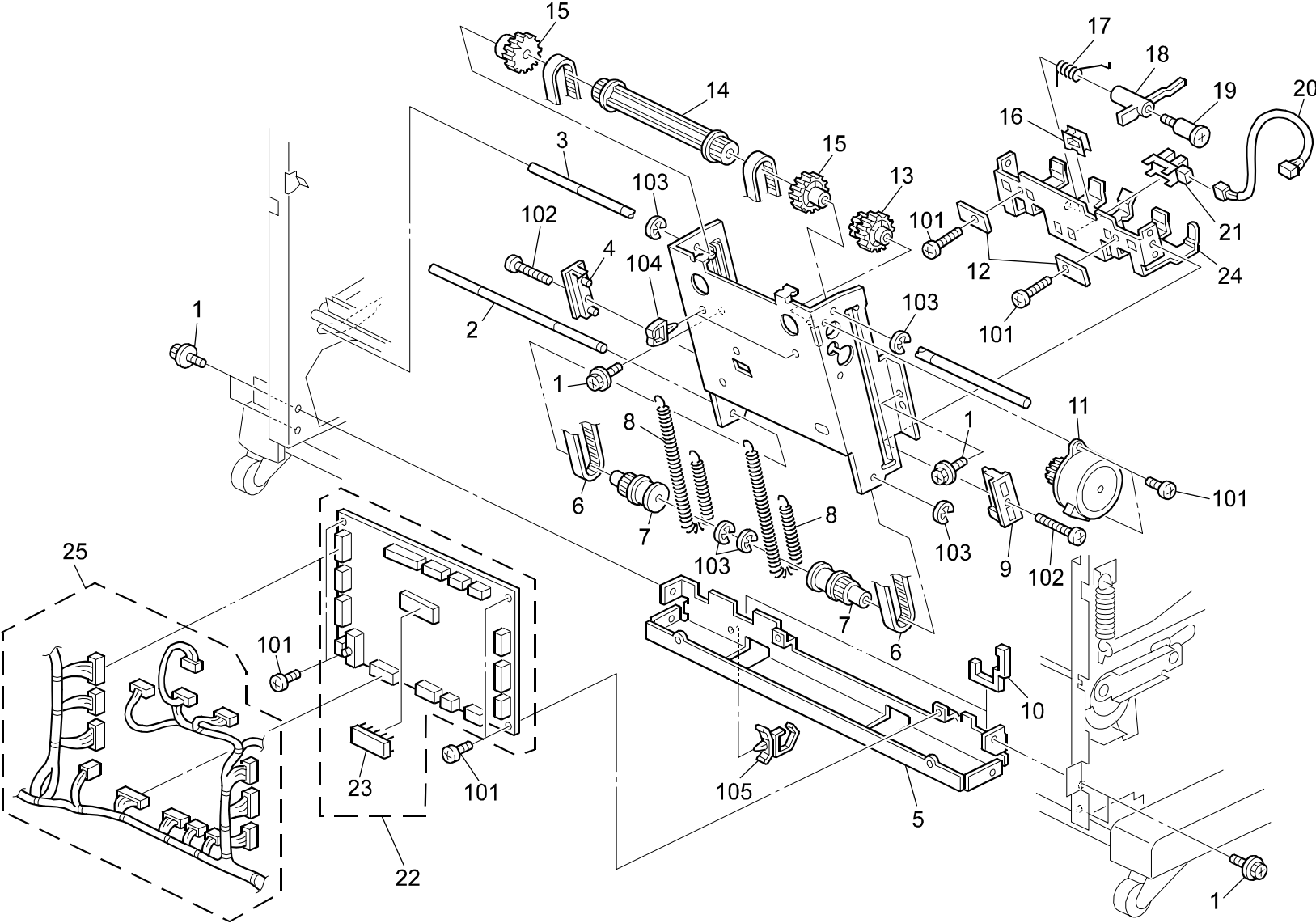


## 18.BOOKLET TRANSPORT SECTION 2 (B546)

| Index No. | Part No.  | Description               | Q'ty Per Assembly |
|-----------|-----------|---------------------------|-------------------|
| 1         | VFB3 7950 | Lower Rail                | 1                 |
| 2         | VXA9 0732 | Screw                     | 11                |
| 3         | VFB3 7883 | Right Cover Bracket       | 2                 |
| 4         | VFB3 7953 | Upper Plate               | 1                 |
| 5         | VFS6 4200 | Shaft                     | 1                 |
| 6         | VFB3 7984 | Sensor Actuator           | 1                 |
| 7         | VFF3 3111 | Paper Pass Sensor Harness | 1                 |
| 8         | VFB3 7985 | Torsion Spring            | 1                 |
| 9         | VWG8 5405 | Photointerrupter          | 2                 |
| 10        | VFB3 7885 | Sensor Bracket            | 1                 |
| 11        | VWT2 5056 | Clamp                     | 2                 |
| 12        | VFB4 9171 | Switch Holder             | 1                 |
| 13        | VWC4 5128 | Microswitch               | 1                 |
| 14        | VFB3 7976 | Switch Bracket            | 1                 |
| 15        | VFF5 5809 | Guide Holder              | 1                 |
| 16        | V4A1 4535 | Entrance Guide Grip       | 1                 |
| 17        | VFS6 2581 | Spring                    | 2                 |
| 18        | VFB3 7854 | Discharge Brush           | 1                 |
| 19        | VWS6 5091 | Connector                 | 1                 |
| 20        | VWT2 0369 | Clamp                     | 1                 |
| 21        | VFF5 8684 | Antistatic Brush          | 1                 |
| 22        | VFB3 7853 | Guide Plate               | 1                 |
| 23        | VFS5 6544 | Roller                    | 2                 |
| 24        | VFB3 7851 | Plate Spring              | 2                 |

| Index No. | Part No.   | Description                       | Q'ty Per Assembly |
|-----------|------------|-----------------------------------|-------------------|
| 101       | 1105 0183  | Spacer                            |                   |
| 102       | 0720 0030E | Retaining Ring - M3               |                   |
| 103       | 1105 0310  | Harness Clamp - LWS-1S            |                   |
| 104       | 0353 0040W | Philips Pan Head Bind Screw -M3X4 |                   |
| 105       | 0354 0080W | Philips Pan Head Screw - M4x8     |                   |
| 106       | 0353 0080W | Tapping Screw - M3x8              |                   |
| 107       | 1105 0229  | Clamp                             |                   |

19.BOOKLET PAPER GUIDE 1 (B546)

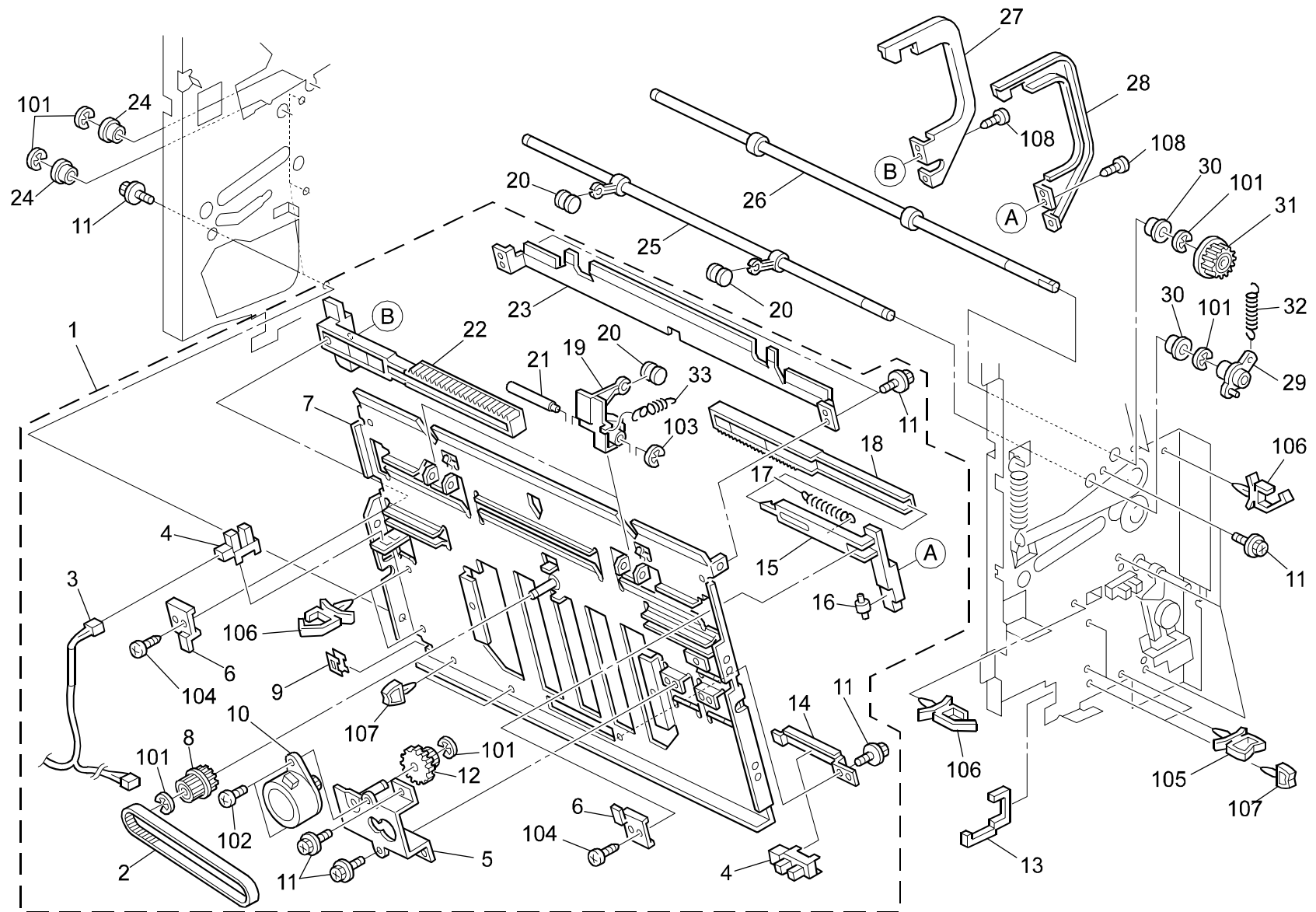


## 19.BOOKLET PAPER GUIDE 1 (B546)

| Index No. | Part No.  | Description                   | Q'ty Per Assembly |
|-----------|-----------|-------------------------------|-------------------|
| 1         | VXA9 0732 | Screw                         | 4                 |
| 2         | VFB3 7891 | Shaft                         | 1                 |
| 3         | VFB3 7892 | Shaft                         | 1                 |
| 4         | VFB3 7894 | Guide                         | 1                 |
| 5         | VFB3 7955 | Stay                          | 1                 |
| 6         | VXF9 0669 | Timing Belt - B40S2M438       | 2                 |
| 7         | VFS5 3574 | Gear - 30Z                    | 2                 |
| 8         | VFS6 2571 | Spring                        | 2                 |
| 9         | VFB3 7977 | Guide                         | 1                 |
| 10        | VWT2 5031 | Clamp                         | 2                 |
| 11        | VFH6 1527 | Motor - DC 12.72W             | 1                 |
| 12        | VFB3 7897 | Belt Holder                   | 2                 |
| 13        | VFS6 0820 | Coupled Gear - 15Z/30Z        | 1                 |
| 14        | VFS5 3575 | Gear - 30Z                    | 1                 |
| 15        | VFS6 0821 | Gear - 30Z                    | 2                 |
| 16        | VWT2 5056 | Clamp                         | 1                 |
| 17        | VFB3 7896 | Torsion Spring                | 1                 |
| 18        | VFB3 7895 | Sensor Actuator               | 1                 |
| 19        | VFS5 9212 | Stepped Screw                 | 1                 |
| 20        | VFF3 4132 | Paper Position Sensor Harness | 1                 |
| 21        | VWG8 5382 | Photointerrupter              | 1                 |
| 22        | V4G1 1320 | Booklet Unit Board            | 1                 |
| 23        | V4F1 2144 | IC - CY27H010-70WC            | 1                 |
| 24        | VFB3 7893 | Stopper                       | 1                 |
| 25        | VFG3 1373 | Main Saddle Harness           | 1                 |

| Index No. | Part No.   | Description                    | Q'ty Per Assembly |
|-----------|------------|--------------------------------|-------------------|
| 101       | 0353 0060W | Philips Pan Head Screw - M3X6  |                   |
| 102       | 0353 0120W | Philips Pan Head Screw - M3x12 |                   |
| 103       | 0720 0050E | Retaining Ring - M5            |                   |
| 104       | 1105 0229  | Clamp                          |                   |
| 105       | 1105 0310  | Harness Clamp - LWS-1S         |                   |

## 20.BOOKLET PAPER GUIDE 2 (B546)

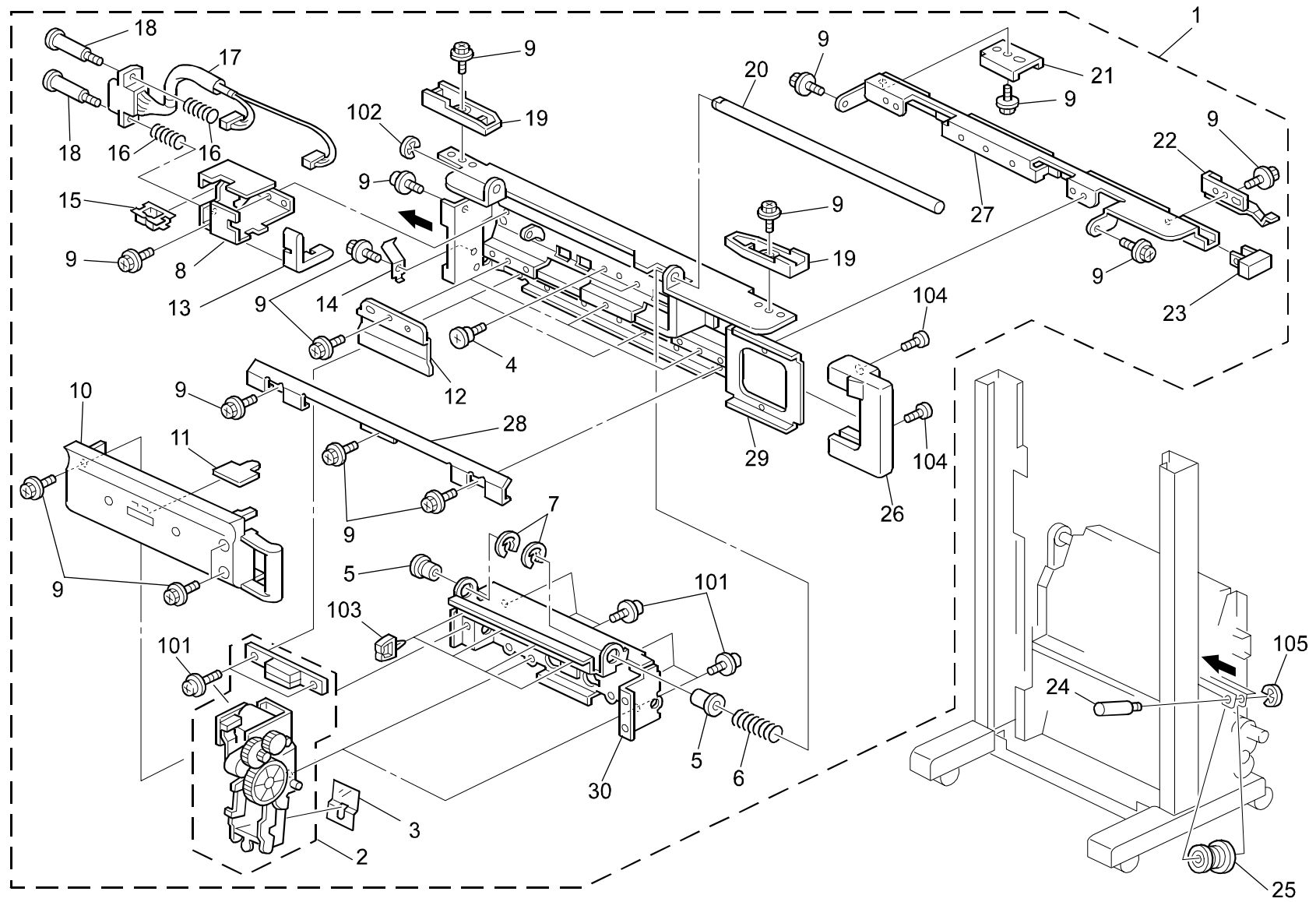


## 20.BOOKLET PAPER GUIDE 2 (B546)

| Index No. | Part No.  | Description             | Q'ty Per Assembly |
|-----------|-----------|-------------------------|-------------------|
| 1         | VFG5 8390 | Lower Bus Guide Ass'y   | 1                 |
| 2         | VXF9 0646 | Timing Belt - B40S2M286 | 1                 |
| 3         | VFF3 4087 | Relay Harness           | 1                 |
| 4         | VWG8 5405 | Photointerrupter        | 2                 |
| 5         | VFF5 5804 | Motor Bracket           | 1                 |
| 6         | VFB3 7878 | Guide Gear Holder       | 2                 |
| 7         | VFF5 5798 | Guide Plate             | 1                 |
| 8         | VFS6 0814 | Pulley/gear - 32Z/32Z   | 1                 |
| 9         | VWT2 5056 | Clamp                   | 1                 |
| 10        | VFH6 1457 | Motor - DC 12.72W       | 1                 |
| 11        | VXA9 0732 | Screw                   | 4                 |
| 12        | VFS6 0815 | Pulley/gear - 16Z/32Z   | 1                 |
| 13        | VWT2 5031 | Clamp                   | 1                 |
| 14        | VFB3 7946 | Sensor Bracket          | 1                 |
| 15        | VFB3 7947 | Rear Slide Guide        | 1                 |
| 16        | VFB3 7945 | Guide Roller            | 1                 |
| 17        | VFS6 2570 | Spring                  | 1                 |
| 18        | VFB3 7877 | Rear Guide Gear         | 1                 |
| 19        | VFB3 7926 | Roller Bracket          | 1                 |
| 20        | VFB3 7927 | Idle Roller             | 3                 |
| 21        | VFS6 4200 | Shaft                   | 1                 |
| 22        | VFB3 7876 | Front Guide Gear        | 1                 |
| 23        | VFB3 7875 | Roller Guide            | 1                 |
| 24        | VFS1 1187 | Bushing                 | 2                 |
| 25        | VFB3 7923 | Cam Shaft               | 1                 |
| 26        | VFB3 7920 | Middle Roller           | 1                 |
| 27        | VFB3 7943 | Front Side Guide        | 1                 |
| 28        | VFB3 7944 | Rear Side Guide         | 1                 |
| 29        | VFB3 7973 | Link                    | 1                 |
| 30        | VFS1 1213 | Bushing - 6mm           | 2                 |
| 31        | VFS5 3580 | Gear - 24Z              | 1                 |
| 32        | VFS6 2574 | Spring                  | 1                 |
| 33        | VFS6 2583 | Spring                  | 1                 |

| Index No. | Part No.   | Description                       | Q'ty Per Assembly |
|-----------|------------|-----------------------------------|-------------------|
| 101       | 0720 0050E | Retaining Ring - M5               |                   |
| 102       | 0353 0040W | Philips Pan Head Bind Screw -M3X4 |                   |
| 103       | 0720 0040E | Retaining Ring - M4               |                   |
| 104       | 0313 0060W | Philips Pan Head Screw - M3X6     |                   |
| 105       | 1105 0201  | Harness Clamp                     |                   |
| 106       | 1105 0310  | Harness Clamp - LWS-1S            |                   |
| 107       | 1105 0229  | Clamp                             |                   |
| 108       | 0413 0082W | Tapping Screw - M3x8              |                   |

## 21.BOOKLET STAPLE UNIT (B546)

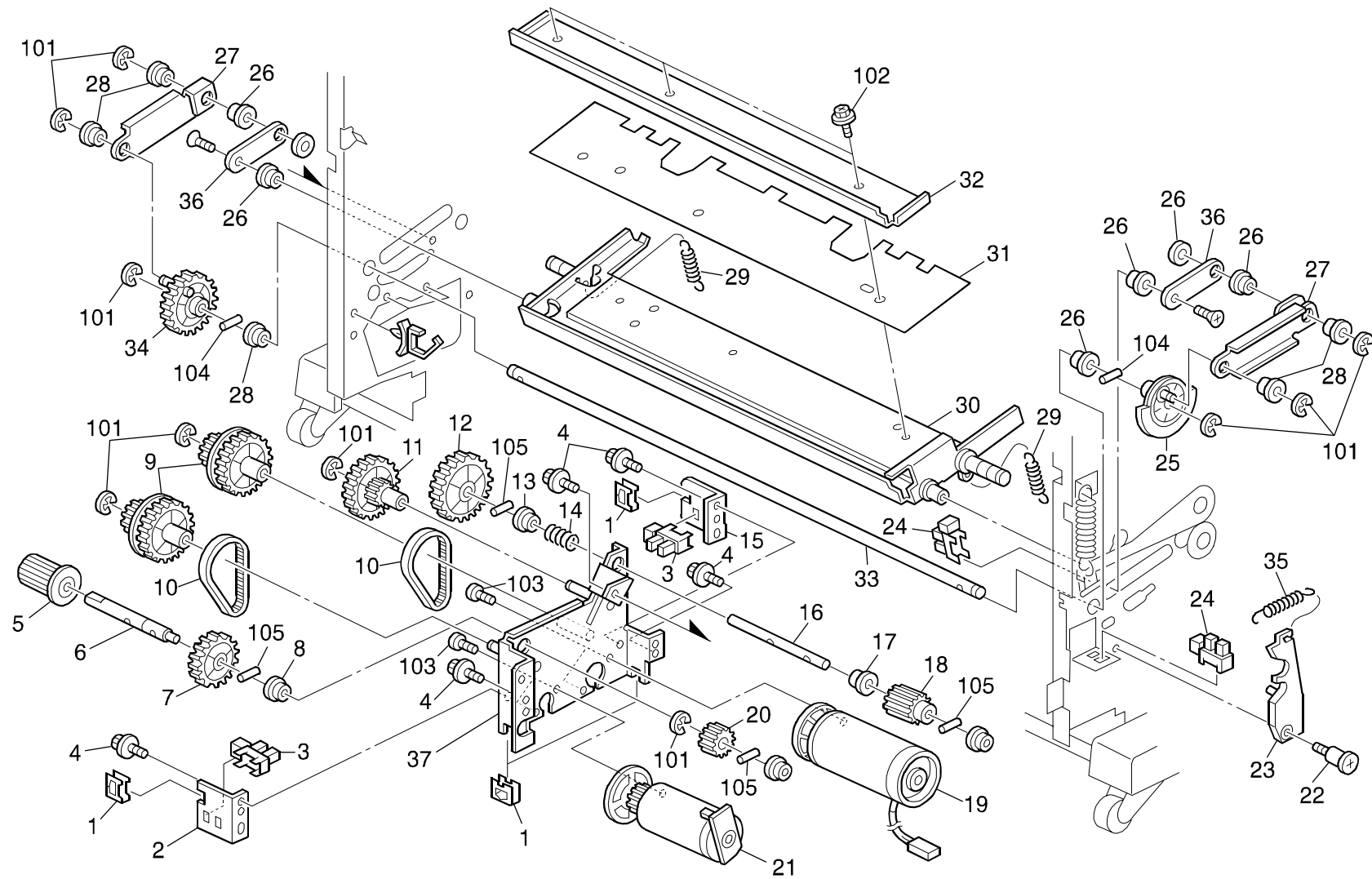


## 21.BOOKLET STAPLE UNIT (B546)

| Index No. | Part No.  | Description             | Q'ty Per Assembly |
|-----------|-----------|-------------------------|-------------------|
| 1         | V4G1 5368 | Stapler Ass'y           | 1                 |
| 2         | V4A1 4531 | Booklet Stapler         | 2                 |
| 3         | VFB4 9159 | Stapler Sheet           | 2                 |
| 4         | VFS1 9076 | Stepped Screw - M1.9    | 2                 |
| 5         | VFS5 1753 | Bushing                 | 2                 |
| 6         | VFS6 2569 | Spring                  | 1                 |
| 7         | VFB2 6416 | Plastic Washer          | 2                 |
| 8         | VFB3 7863 | Stopper                 | 1                 |
| 9         | VXA9 0732 | Screw                   | 16                |
| 10        | V4A1 4532 | Booklet Stapler Cover   | 1                 |
| 11        | VFB3 7866 | Stapler Positioning Pin | 1                 |
| 12        | VFB3 7859 | Stapler Guide           | 3                 |
| 13        | VFB3 7871 | Cover                   | 1                 |
| 14        | VFB4 9158 | Leaf Spring             | 1                 |
| 15        | VWT2 0136 | Clamp                   | 1                 |
| 16        | VFS6 2572 | Spring                  | 2                 |
| 17        | VFF3 4084 | Stapler Relay Harness   | 1                 |
| 18        | VFS2 9407 | Stepped Screw           | 2                 |
| 19        | VFB3 7865 | Upper Slider            | 2                 |
| 20        | VFB3 7862 | Slide Shaft             | 1                 |
| 21        | VFB3 7867 | Lower Slider            | 1                 |
| 22        | VFB3 7981 | Plate Spring            | 1                 |
| 23        | V4B1 1164 | Rail Cover              | 1                 |
| 24        | VFS6 4199 | Shaft                   | 1                 |
| 25        | VFS5 6549 | Roller                  | 1                 |
| 26        | VFA9 3739 | Stapler Unit Grip       | 1                 |
| 27        | VFB3 7864 | Plate                   | 1                 |
| 28        | VFB3 7861 | Guide                   | 1                 |
| 29        | VFB3 7857 | Stay                    | 1                 |
| 30        | VFB3 7858 | Stapler Bracket         | 1                 |

| Index No. | Part No.   | Description                    | Q'ty Per Assembly |
|-----------|------------|--------------------------------|-------------------|
| 101       | 0451 4006Z | Tapping Screw 4x6              |                   |
| 102       | 0720 0070E | Retaining Ring - M7            |                   |
| 103       | 1105 0229  | Clamp                          |                   |
| 104       | 0354 0100W | Philips Pan Head Screw - M4x10 |                   |
| 105       | 0720 0050E | Retaining Ring - M5            |                   |

## 22.PAPER FOLDER UNIT 1 (B546)

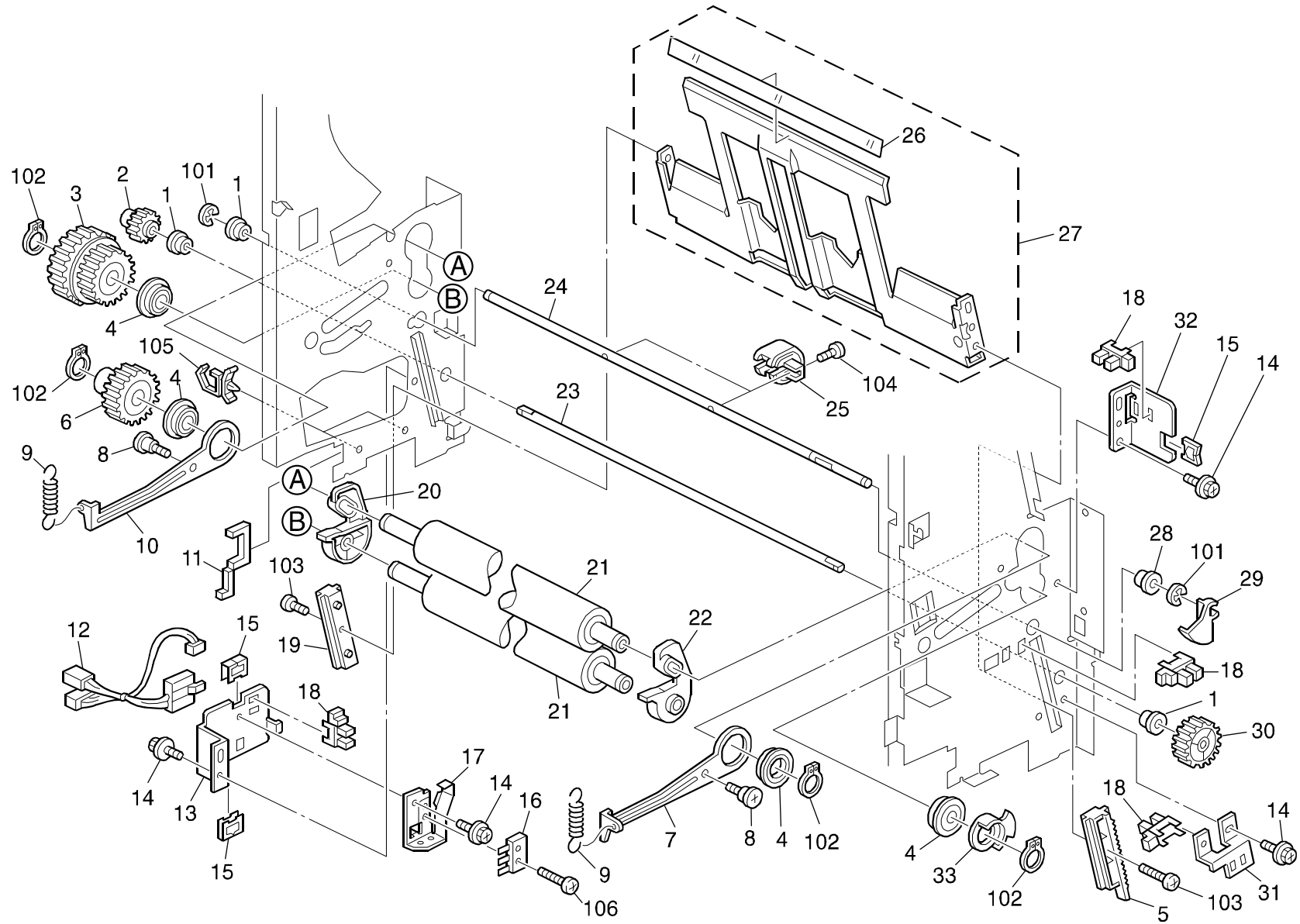


## 22.PAPER FOLDER UNIT 1 (B546)

| Index No. | Part No.  | Description             | Q'ty Per Assembly |
|-----------|-----------|-------------------------|-------------------|
| 1         | VWT2 5056 | Clamp                   | 4                 |
| 2         | VFB3 7974 | Sensor Bracket          | 1                 |
| 3         | VFH7 7394 | Photointerruptor        | 2                 |
| 4         | VXA9 0732 | Screw                   | 5                 |
| 5         | VFA9 3742 | Folder Table Knob       | 1                 |
| 6         | VFB3 7882 | Guide Gear Holder       | 1                 |
| 7         | VFS6 0816 | Gear - 42Z              | 1                 |
| 8         | VFS1 1510 | Bushing                 | 1                 |
| 9         | VFS6 0819 | Pulley/gear - 44Z/24Z   | 2                 |
| 10        | VXF9 0698 | Timing Belt - B60S3M192 | 2                 |
| 11        | VFS6 0828 | Coupled Gear - 16Z/60Z  | 1                 |
| 12        | VFS6 0831 | Gear - 16Z              | 1                 |
| 13        | VFS1 1206 | Bushing                 | 1                 |
| 14        | VFS6 2578 | Spring                  | 1                 |
| 15        | VFB3 7884 | Sensor Bracket          | 1                 |
| 16        | VFB3 7918 | Shaft                   | 1                 |
| 17        | VRS1 1042 | Bushing                 | 1                 |
| 18        | VFS6 0833 | Gear - 16Z              | 1                 |
| 19        | VFH6 1455 | Motor - DC 55.5W        | 1                 |
| 20        | VFS6 0817 | Gear - 16Z              | 1                 |
| 21        | VFH6 1456 | Motor - DC 28.8W        | 1                 |
| 22        | VFS1 9073 | Stepped Screw - 8.2     | 1                 |
| 23        | VFB3 7941 | Stopper                 | 1                 |
| 24        | VWG8 5405 | Photointerrupter        | 2                 |
| 25        | VFB3 7869 | Guide Pulley            | 1                 |
| 26        | VFS5 1754 | Bushing                 | 5                 |
| 27        | VFB3 7937 | Link                    | 2                 |
| 28        | VFS1 1189 | Bushing                 | 4                 |
| 29        | VFS6 2582 | Spring                  | 1                 |
| 30        | VFB3 7888 | Folder Bracket          | 1                 |
| 31        | VFB5 5939 | Folder Plate            | 1                 |
| 32        | VFB3 7889 | Folder Holder           | 1                 |
| 33        | VFB3 7870 | Shaft                   | 1                 |
| 34        | VFS6 0824 | Gear - 44Z              | 1                 |
| 35        | VFS6 2579 | Spring                  | 1                 |

| Index No. | Part No.   | Description                           | Q'ty Per Assembly |
|-----------|------------|---------------------------------------|-------------------|
| 36        | VFB4 9172  | Back Up Plate                         | 1                 |
| 37        | VFF5 5799  | Motor Bracket                         | 1                 |
| 101       | 0720 0070E | Retaining Ring - M7                   |                   |
| 102       | 0951 4006W | Philips Screw With Flat Washer - M4X6 |                   |
| 103       | 0354 0060W | Philips Truss Head Screw - M4X6       |                   |
| 104       | 0633 0200G | Pin - M3x20                           |                   |
| 105       | 0622 0100E | Spring Pin - 2x10MM                   |                   |

## 23.PAPER FOLDER UNIT 2 (B546)

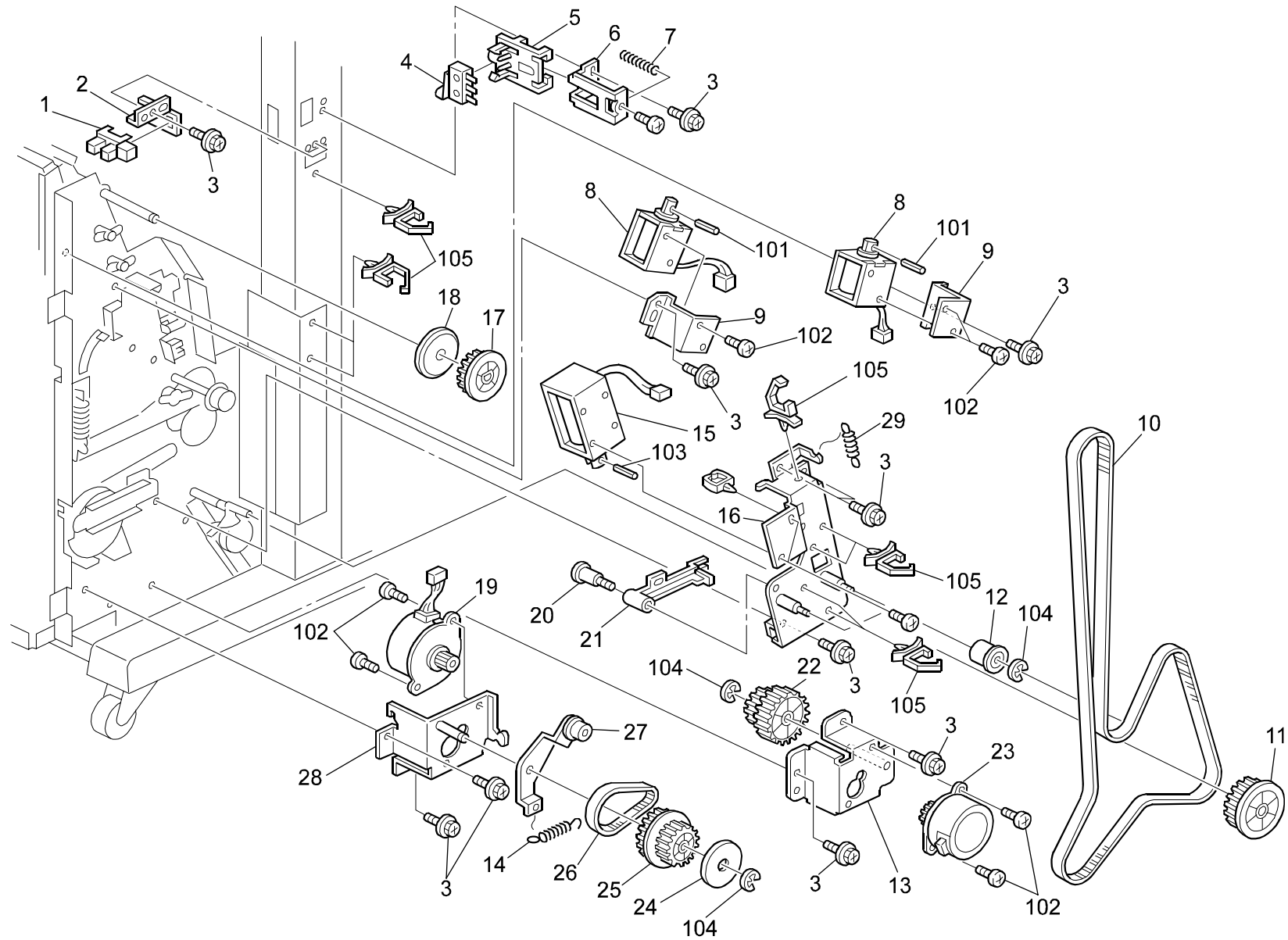


## 23.PAPER FOLDER UNIT 2 (B546)

| Index No. | Part No.  | Description                        | Q'ty Per Assembly |
|-----------|-----------|------------------------------------|-------------------|
| 1         | VFS1 1187 | Bushing                            | 3                 |
| 2         | VFS6 0823 | Gear - 16Z                         | 1                 |
| 3         | VFS6 0829 | Coupled Gear - 16Z/56Z             | 1                 |
| 4         | VXG9 0131 | Ball Bearing - 12x28x7             | 4                 |
| 5         | VFB3 7934 | Rear Rack Gear                     | 1                 |
| 6         | VFS6 0830 | Gear - 16Z                         | 1                 |
| 7         | VFB3 7940 | Rear Pressure Lever                | 1                 |
| 8         | VFS1 9076 | Stepped Screw - M1.9               | 2                 |
| 9         | VFS6 2580 | Spring                             | 2                 |
| 10        | VFB3 7939 | Front Pressure Lever               | 1                 |
| 11        | VWT2 5031 | Clamp                              | 1                 |
| 12        | VFF3 4085 | Relay Harness - Cover Sensor       | 1                 |
| 13        | VFB3 7873 | Switch Bracket                     | 1                 |
| 14        | VXA9 0732 | Screw                              | 4                 |
| 15        | VWT2 5056 | Clamp                              | 2                 |
| 16        | VWC4 5128 | Microswitch                        | 1                 |
| 17        | VFB4 9171 | Switch Holder                      | 1                 |
| 18        | VWG8 5405 | Photointerrupter                   | 3                 |
| 19        | VFB3 7967 | Front Rack Gear                    | 1                 |
| 20        | VFB3 7856 | Front Roller Holder                | 1                 |
| 21        | VFB5 5936 | Folding Roller                     | 2                 |
| 22        | VFB3 7969 | Rear Roller Holder                 | 1                 |
| 23        | VFB3 7935 | Drive Shaft                        | 1                 |
| 24        | VFB3 7911 | Shaft                              | 1                 |
| 25        | VFB3 7912 | Roller                             | 2                 |
| 26        | VFB3 7954 | Guide Sheet                        | 1                 |
| 27        | VFF5 5810 | Roller Guide                       | 1                 |
| 28        | VFS1 1213 | Bushing - 6mm                      | 1                 |
| 29        | VFB3 7925 | Sensor Actuator                    | 1                 |
| 30        | VFS6 0822 | Coupled Gear - 16Z/33Z             | 1                 |
| 31        | VFB3 7948 | Sensor Bracket                     | 1                 |
| 32        | VFB3 7884 | Sensor Bracket                     | 1                 |
| 33        | VFB5 5937 | Positioning Roller Sensor Actuator | 1                 |

| Index No. | Part No.   | Description                   | Q'ty Per Assembly |
|-----------|------------|-------------------------------|-------------------|
| 101       | 0720 0050E | Retaining Ring - M5           |                   |
| 102       | 0725 0150E | Retaining Ring C - M15        |                   |
| 103       | 0353 0080W | Tapping Screw - M3x8          |                   |
| 104       | 0353 0060W | Philips Pan Head Screw - M3X6 |                   |
| 105       | 1105 0310  | Harness Clamp - LWS-1S        |                   |
| 106       | 0252 0080W | Screw - M2X8                  |                   |

## 24.BOOKLET DRIVE SECTION (B546)

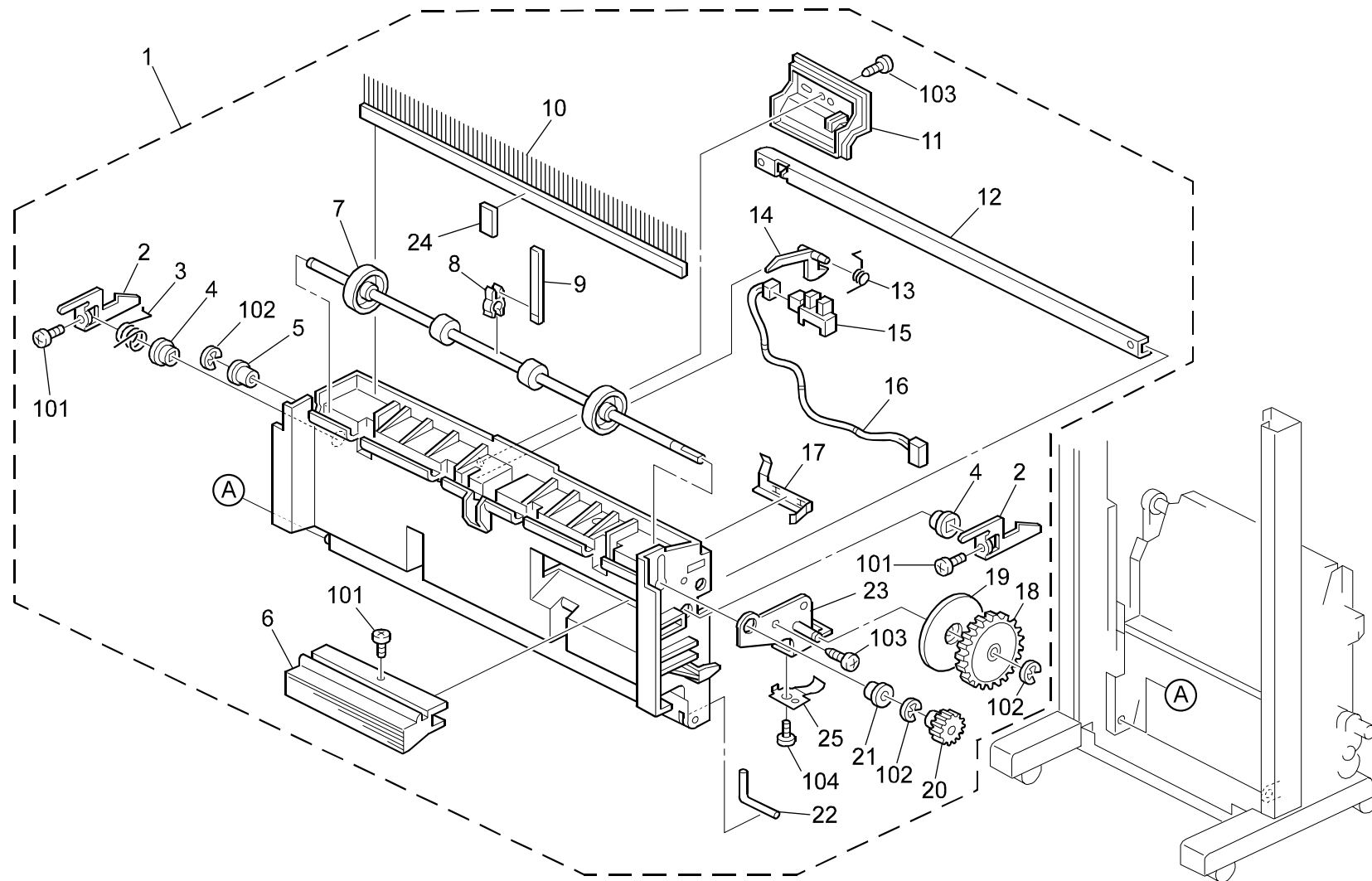


## 24.BOOKLET DRIVE SECTION (B546)

| Index No. | Part No.   | Description              | Q'ty Per Assembly |
|-----------|------------|--------------------------|-------------------|
| 1         | VWG8 5309  | Photointerrupter         | 1                 |
| 2         | VFB3 7351  | Sensor Bracket           | 1                 |
| 3         | VXA9 0732  | Screw                    | 11                |
| 4         | VWC4 5130  | Microswitch              | 1                 |
| 5         | VFB3 7350  | Holder                   | 1                 |
| 6         | VFB3 7353  | Bracket                  | 1                 |
| 7         | VFS6 2564  | Spring                   | 1                 |
| 8         | VFH7 5766  | Solenoid                 | 2                 |
| 9         | VFB3 7931  | Solenoid Bracket         | 2                 |
| 10        | VXF9 0647  | Timing Belt - B40S3M1119 | 1                 |
| 11        | VFS5 3577  | Gear - 39Z               | 1                 |
| 12        | VFS5 3409  | Idle Pulley              | 2                 |
| 13        | VFF5 5807  | Motor Bracket            | 1                 |
| 14        | VFS6 2573  | Spring                   | 1                 |
| 15        | VFH7 5767  | Solenoid                 | 1                 |
| 16        | VFF5 5806  | Solenoid Bracket         | 1                 |
| 17        | VFS5 3576  | Gear - 30Z               | 1                 |
| 18        | VFS5 6550  | Washer                   | 1                 |
| 19        | VFH6 1458  | Motor - DC 7.68W         | 1                 |
| 20        | VFS1 9054  | Stepped Screw            | 1                 |
| 21        | VFB3 7972  | Link                     | 1                 |
| 22        | VFS6 0832  | Coupled Gear - 22Z/48Z   | 1                 |
| 23        | VFH6 1457  | Motor - DC 12.72W        | 1                 |
| 24        | VFS5 6547  | Washer                   | 1                 |
| 25        | V4A1 4740  | Transport Idle Roller    | 1                 |
| 26        | VXF2 13038 | Timing Belt - B40S2M114  | 1                 |
| 27        | VFF5 5805  | Tightener                | 1                 |
| 28        | V4F1 1095  | Transport Motor Bracket  | 1                 |
| 29        | VFS6 2574  | Spring                   | 1                 |

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| 102       | 0353 0040W | Philips Pan Head Bind Screw -M3X4 |                   |
| 103       | 0623 0100E | Spring Pin - 3x10mm               |                   |
| 104       | 0720 0050E | Retaining Ring - M5               |                   |
| 105       | 1105 0310  | Harness Clamp - LWS-1S            |                   |

## 25.BOOKLET EXIT SECTION (B546)



## 25.BOOKLET EXIT SECTION (B546)

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| 3         | VFC1 7432 | Torsion Spring              | 1                 |
| 4         | VFA2 8244 | Bushing                     | 2                 |
| 5         | VFS1 1187 | Bushing                     | 1                 |
| 6         | VFA9 3955 | Grip                        | 1                 |
| 7         | V4B1 1167 | Exit Roller                 | 1                 |
| 8         | VFB4 9165 | Paddle Holder               | 1                 |
| 9         | VFB4 9166 | Paddle                      | 1                 |
| 10        | VFB3 7978 | Discharge Brush             | 1                 |
| 11        | VFB3 7909 | Exit Sensor Cover           | 1                 |
| 12        | VFB3 7904 | Release Shaft               | 1                 |
| 13        | VFB3 7907 | Torsion Spring              | 1                 |
| 14        | VFB3 7910 | Photosensor                 | 1                 |
| 15        | VWG8 5405 | Photointerrupter            | 1                 |
| 16        | VFF3 4073 | Relay Harness - Exit Sensor | 1                 |
| 17        | VFB3 7966 | Grounding Plate             | 1                 |
| 18        | VFS6 0825 | Gear - 71Z                  | 1                 |
| 19        | VFB3 7906 | Idle Roller                 | 1                 |
| 20        | VFS6 0826 | Gear - 17Z                  | 1                 |
| 21        | VFS1 1213 | Bushing - 6mm               | 1                 |
| 22        | V4A1 2349 | Door Shaft                  | 1                 |
| 23        | VFF5 5802 | Idler Gear Bracket          | 1                 |
| 24        | VFB4 9168 | Mylar                       | 1                 |
| 25        | VFB3 7932 | Grounding Plate             | 1                 |

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| 102       | 0720 0050E | Retaining Ring - M5           |                   |
| 103       | 0452 4008W | Tapping Bind Screw - M4X8     |                   |
| 104       | 0314 0060W | Philips Pan Head Screw - M4X6 |                   |

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